

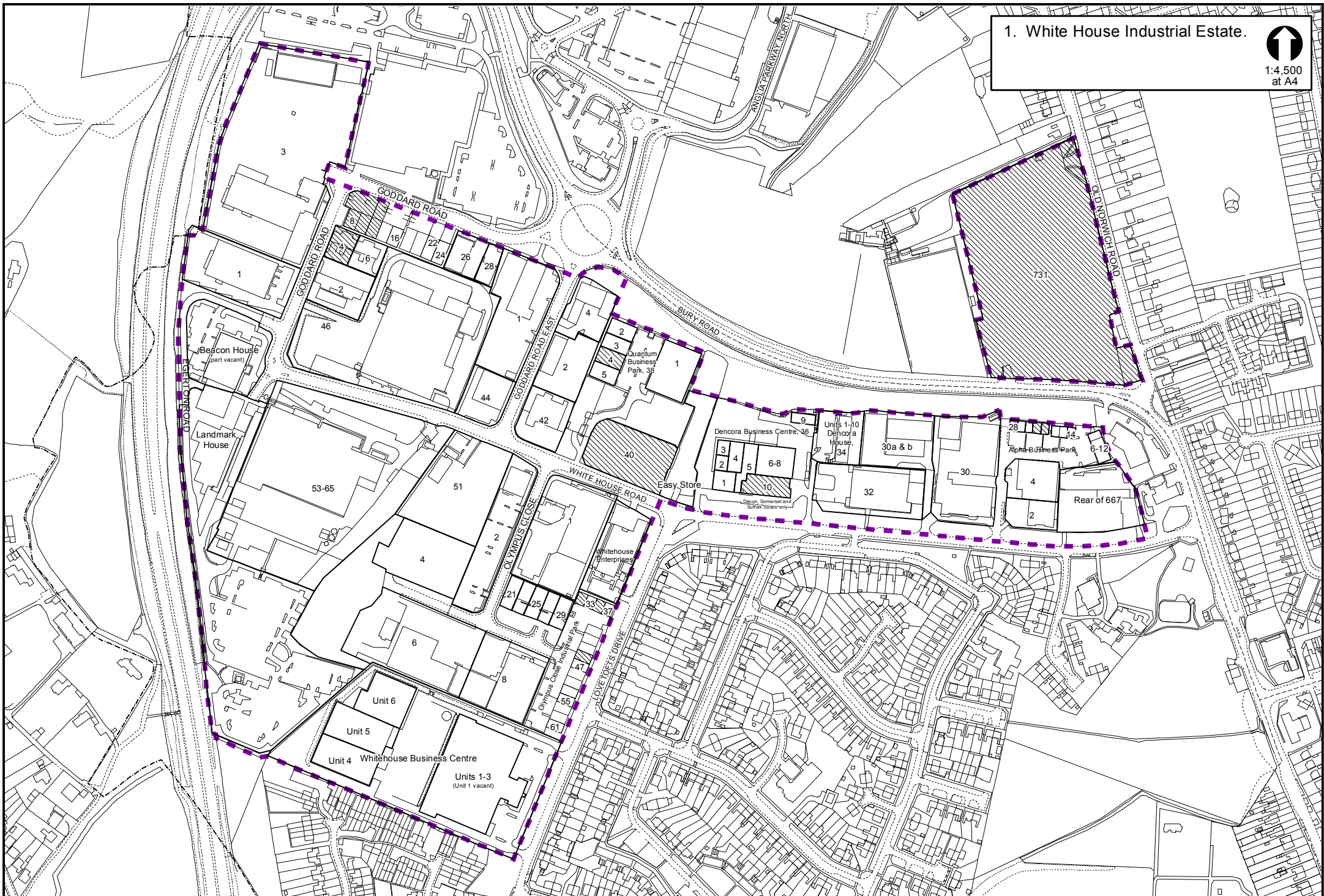
**Location of Existing Employment Areas in Ipswich**



1. White House Industrial Estate.



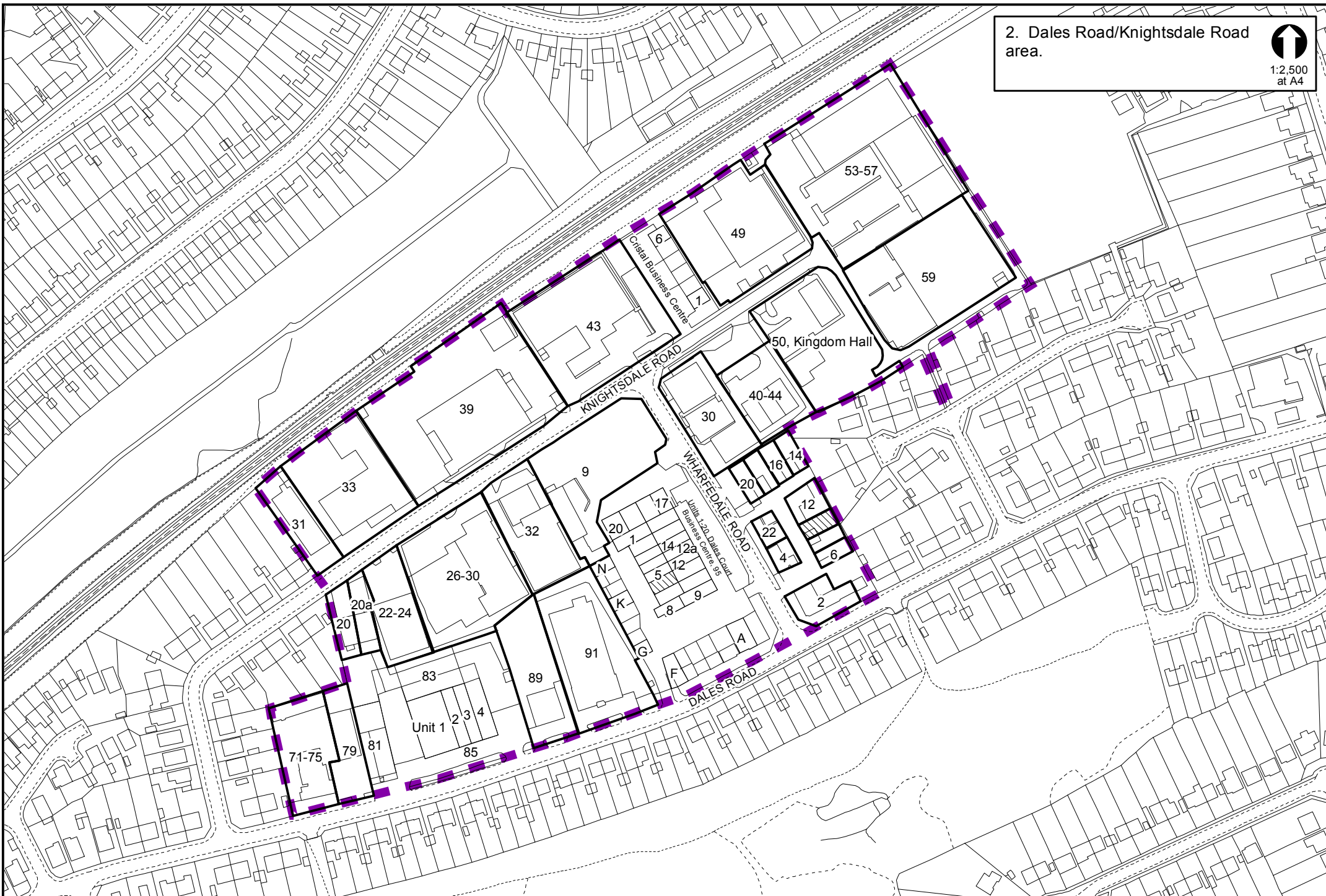
1:4,500  
at A4



2. Dales Road/Knightsdale Road area.



1:2,500  
at A4

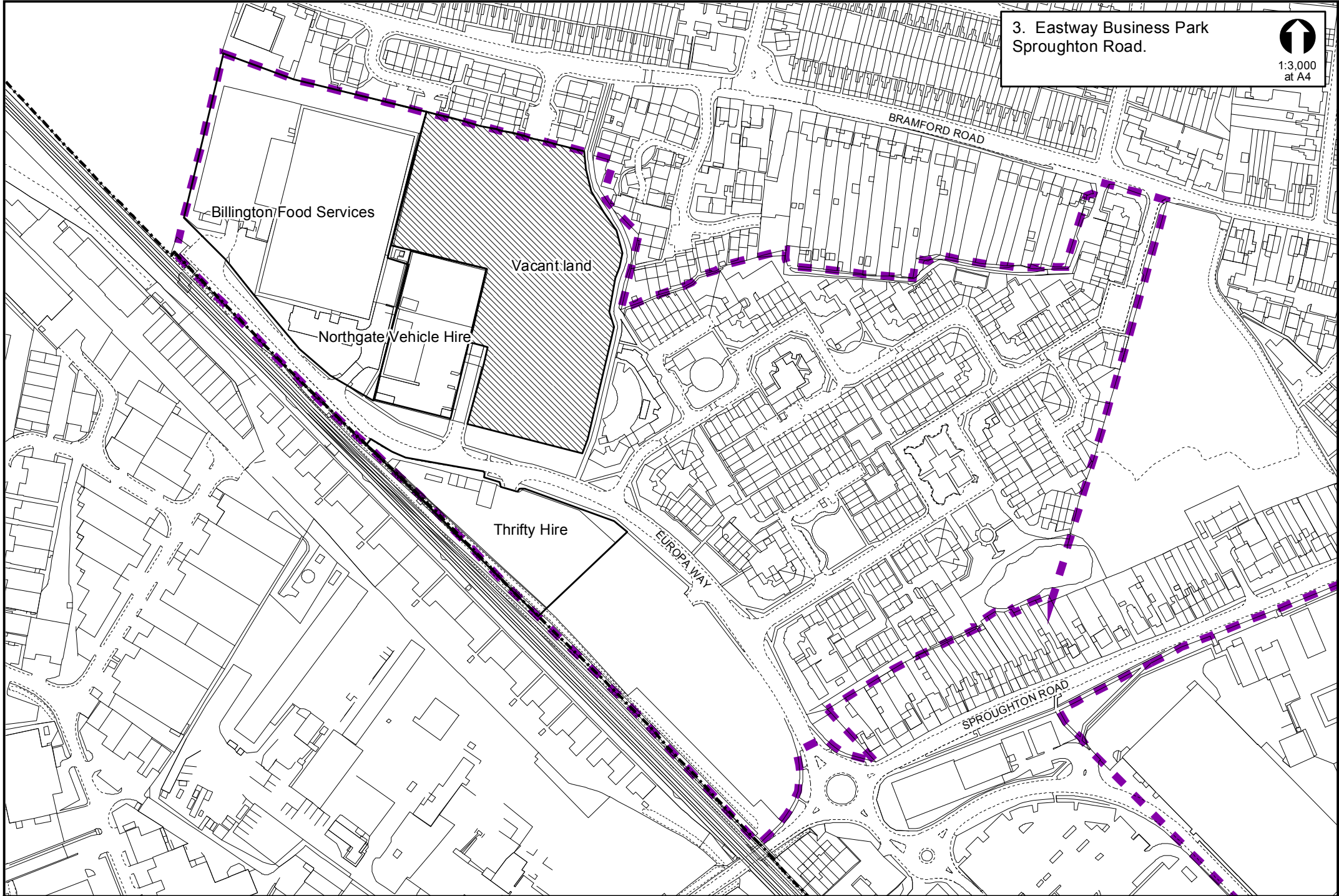




3. Eastway Business Park  
Sproughton Road.



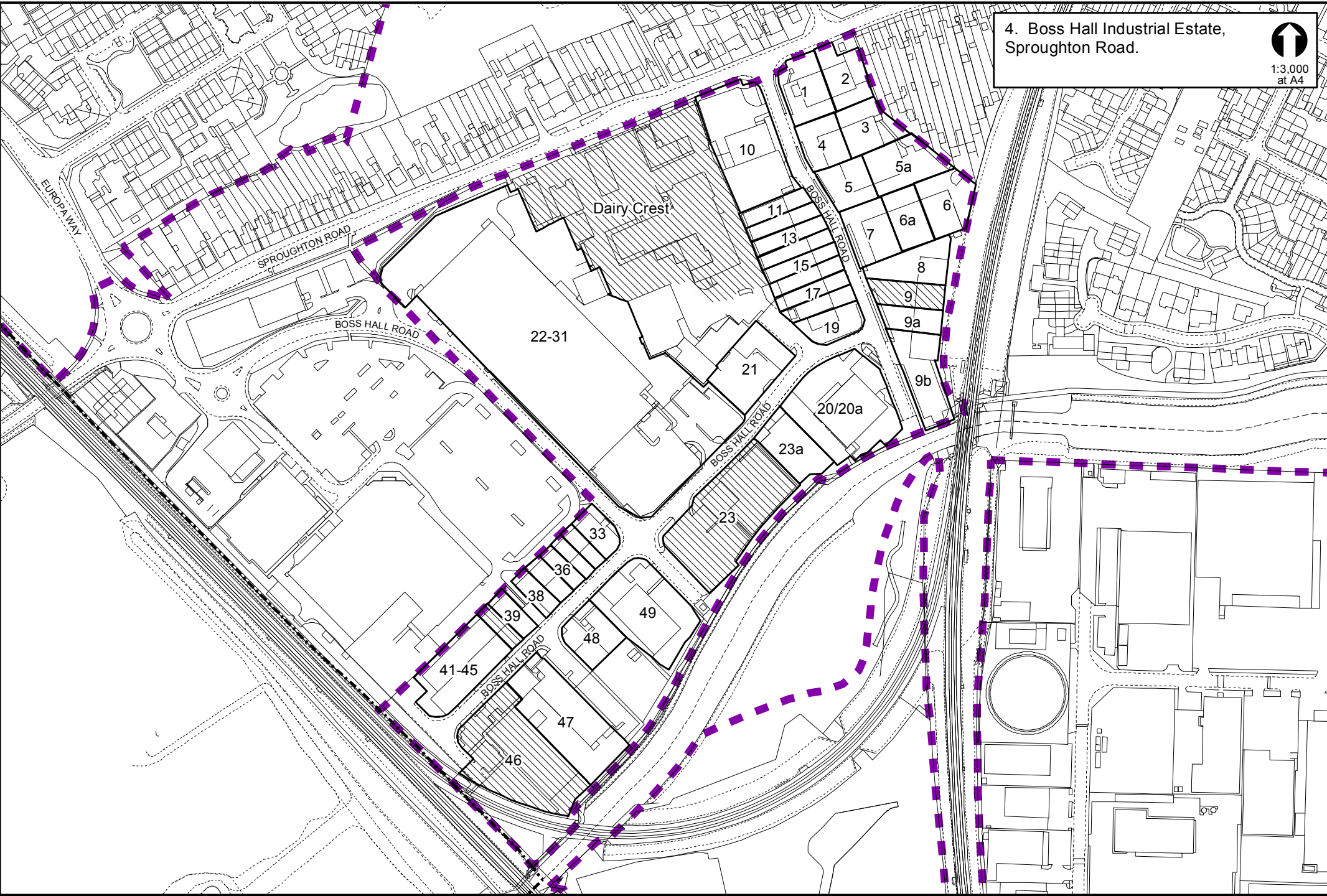
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at A4



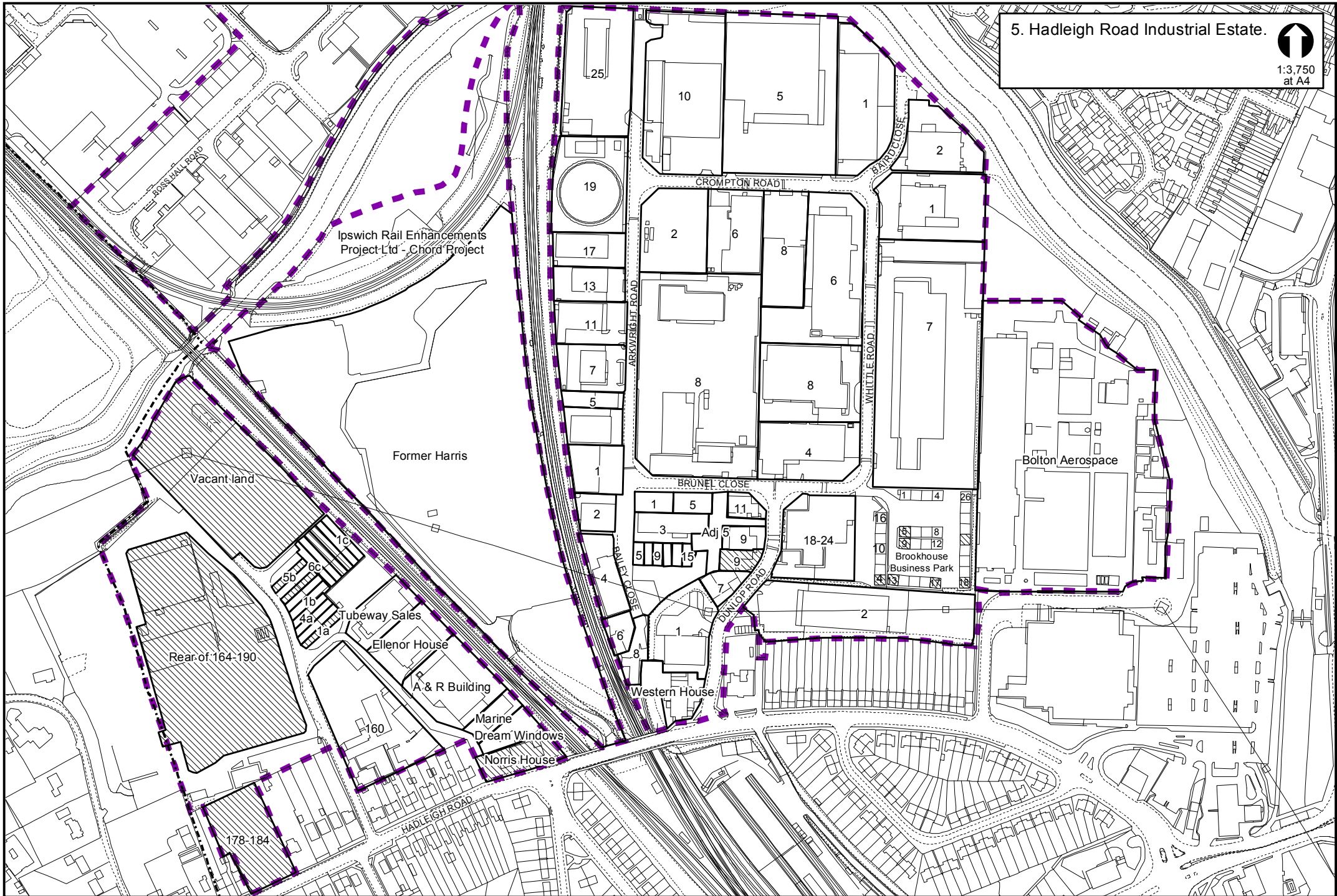
4. Boss Hall Industrial Estate,  
Sproughton Road.



1:3,000  
at A4



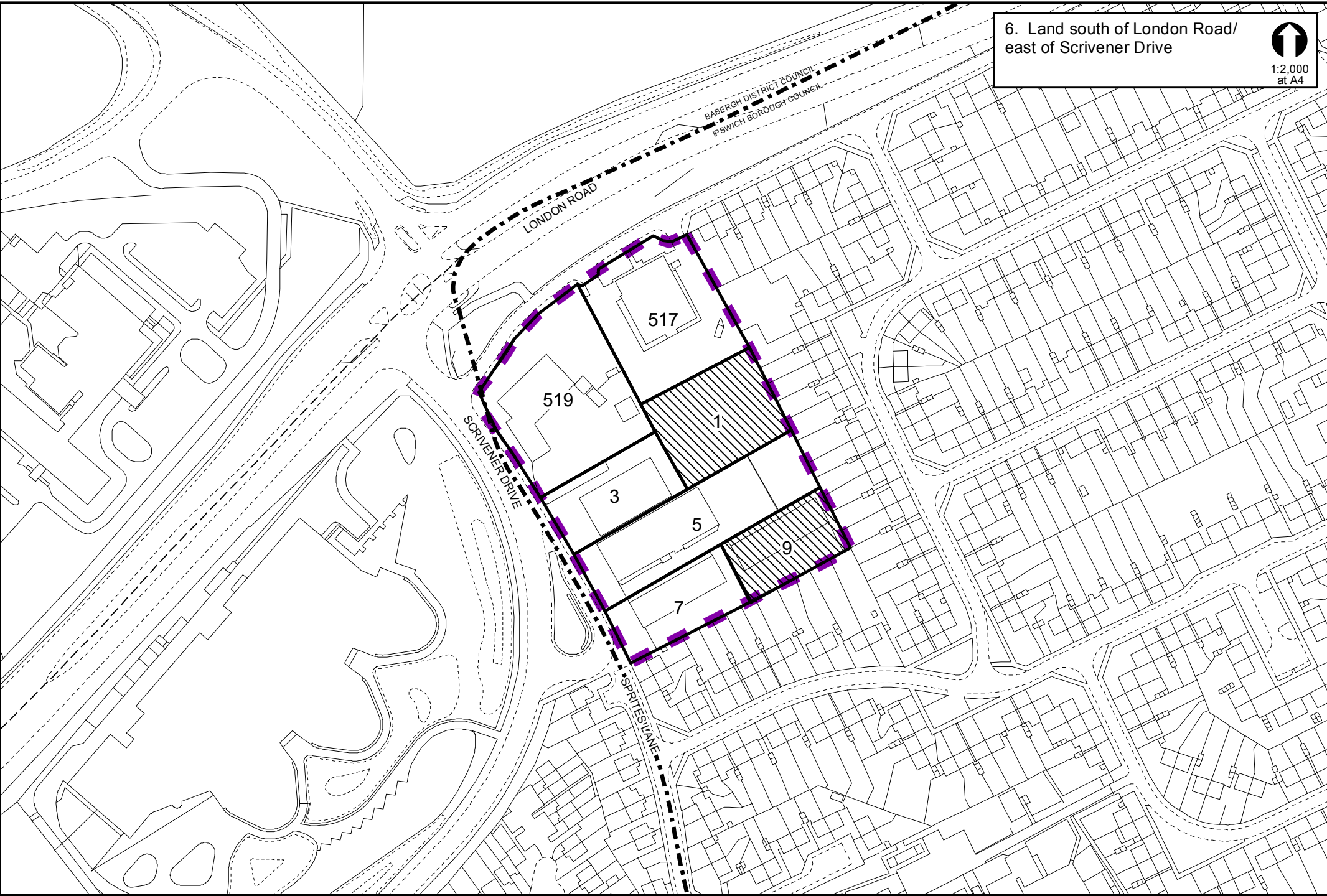




6. Land south of London Road/  
east of Scrivener Drive



1:2,000  
at A4

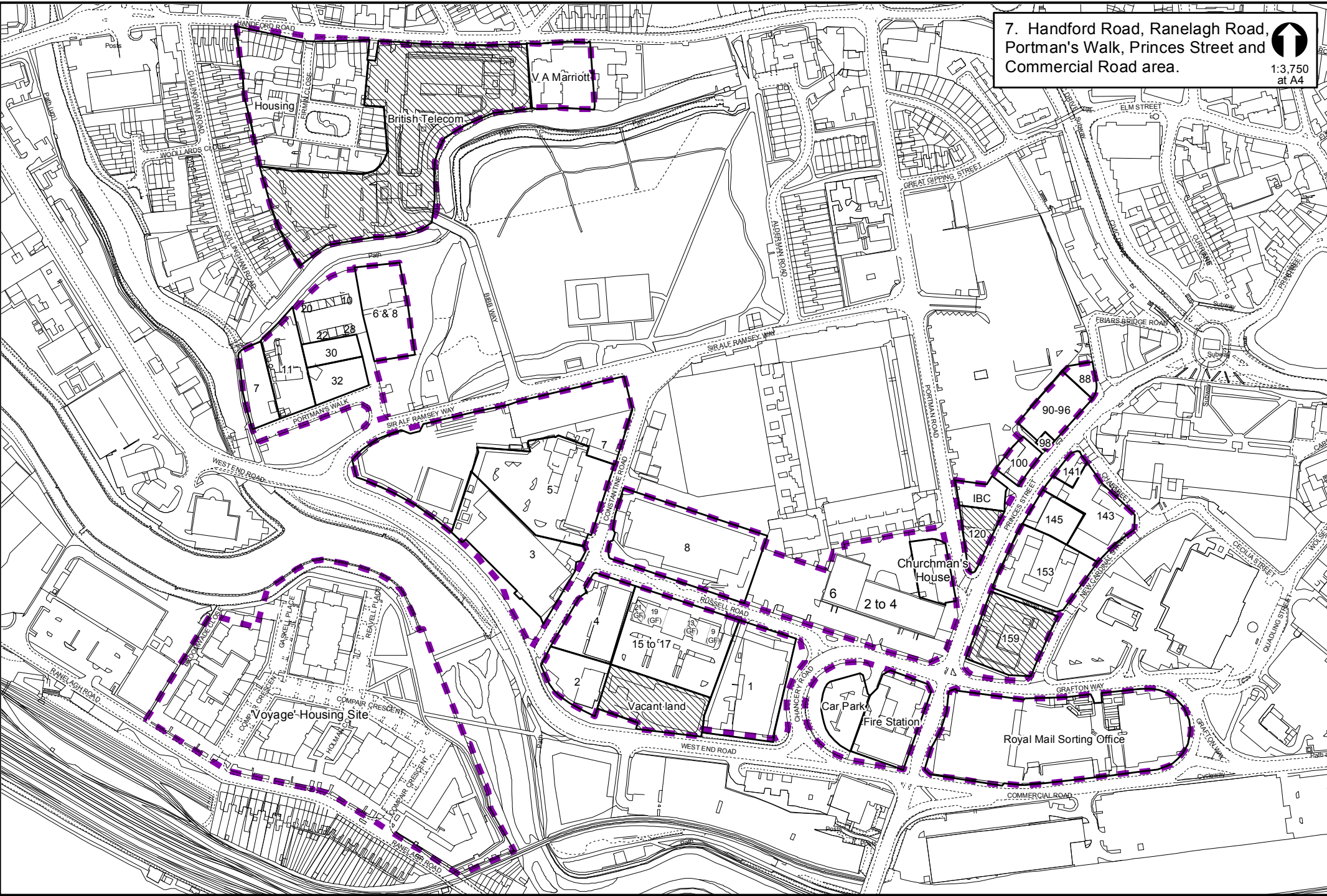




7. Handford Road, Ranelagh Road, Portman's Walk, Princes Street and Commercial Road area.



1:3,750  
at A4

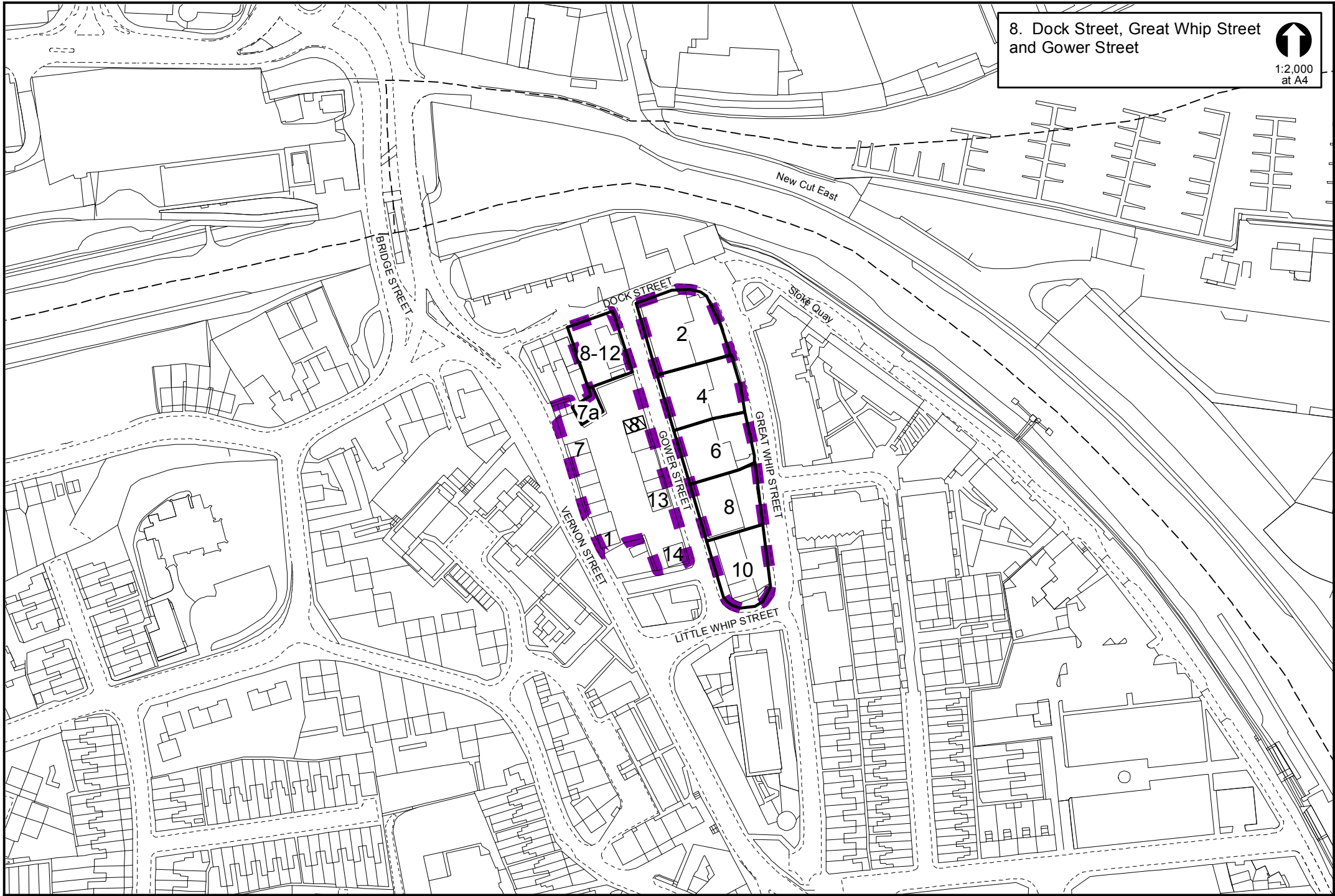




8. Dock Street, Great Whip Street and Gower Street



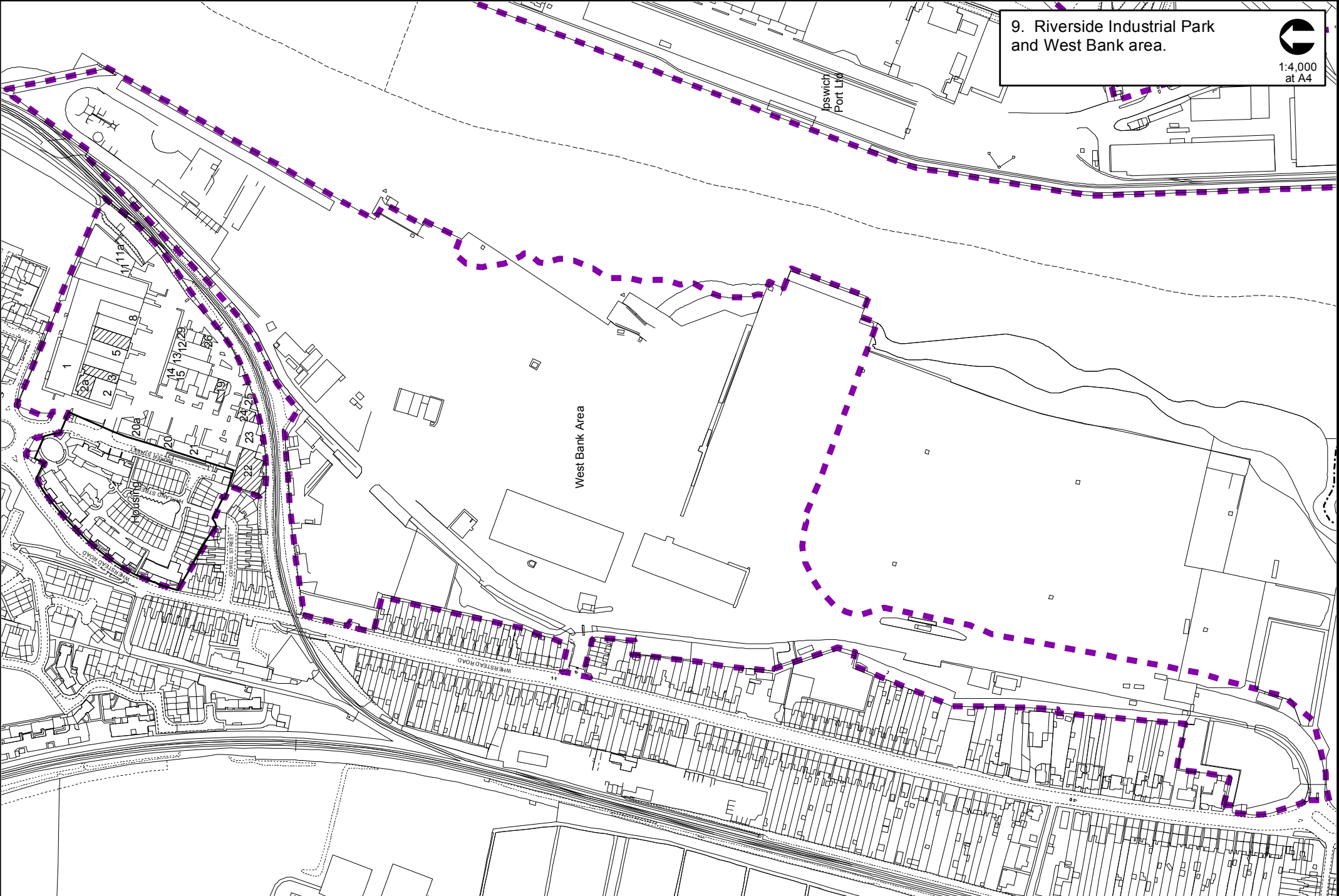
1:2,000  
at A4



9. Riverside Industrial Park  
and West Bank area.



1:4,000  
at A4

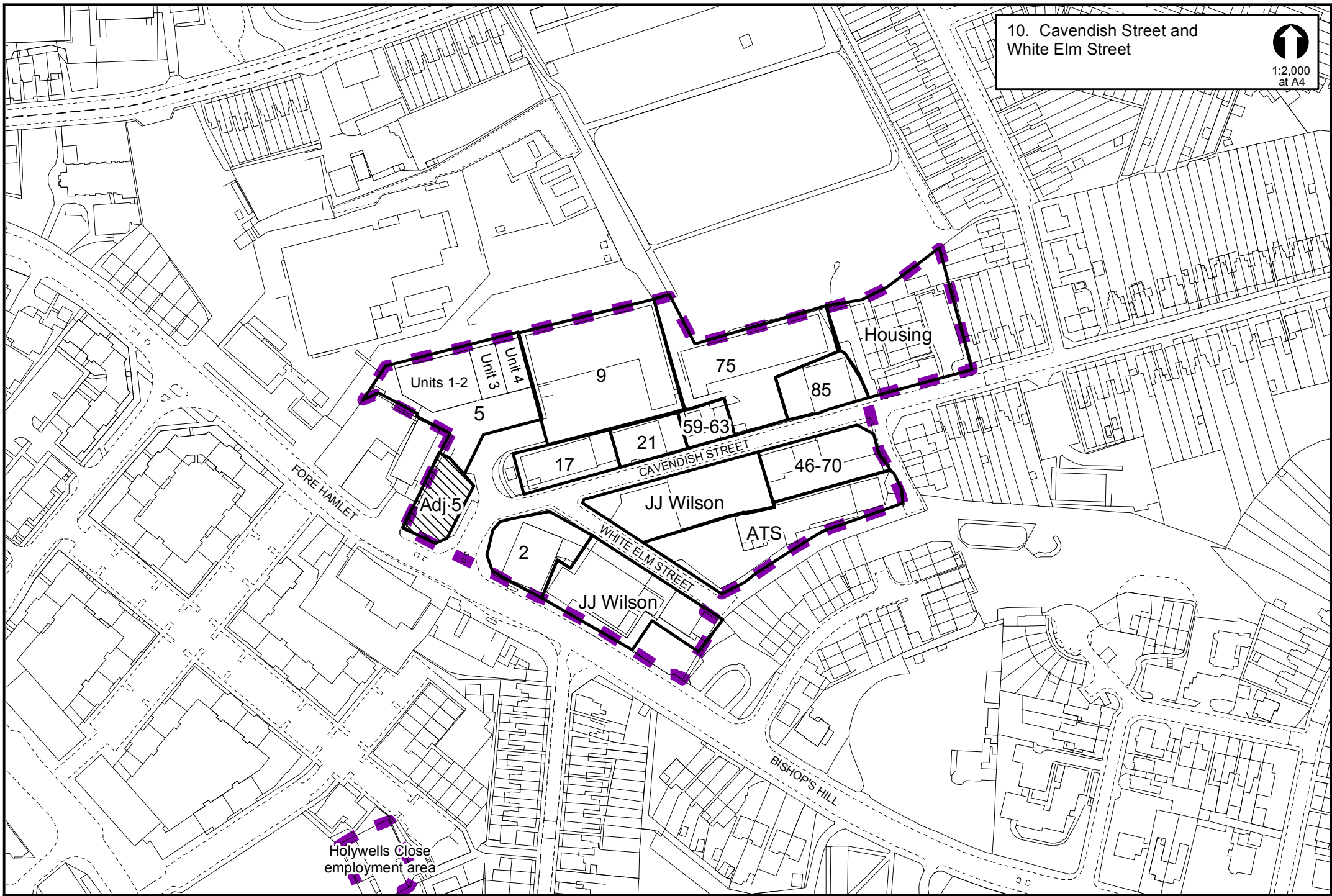




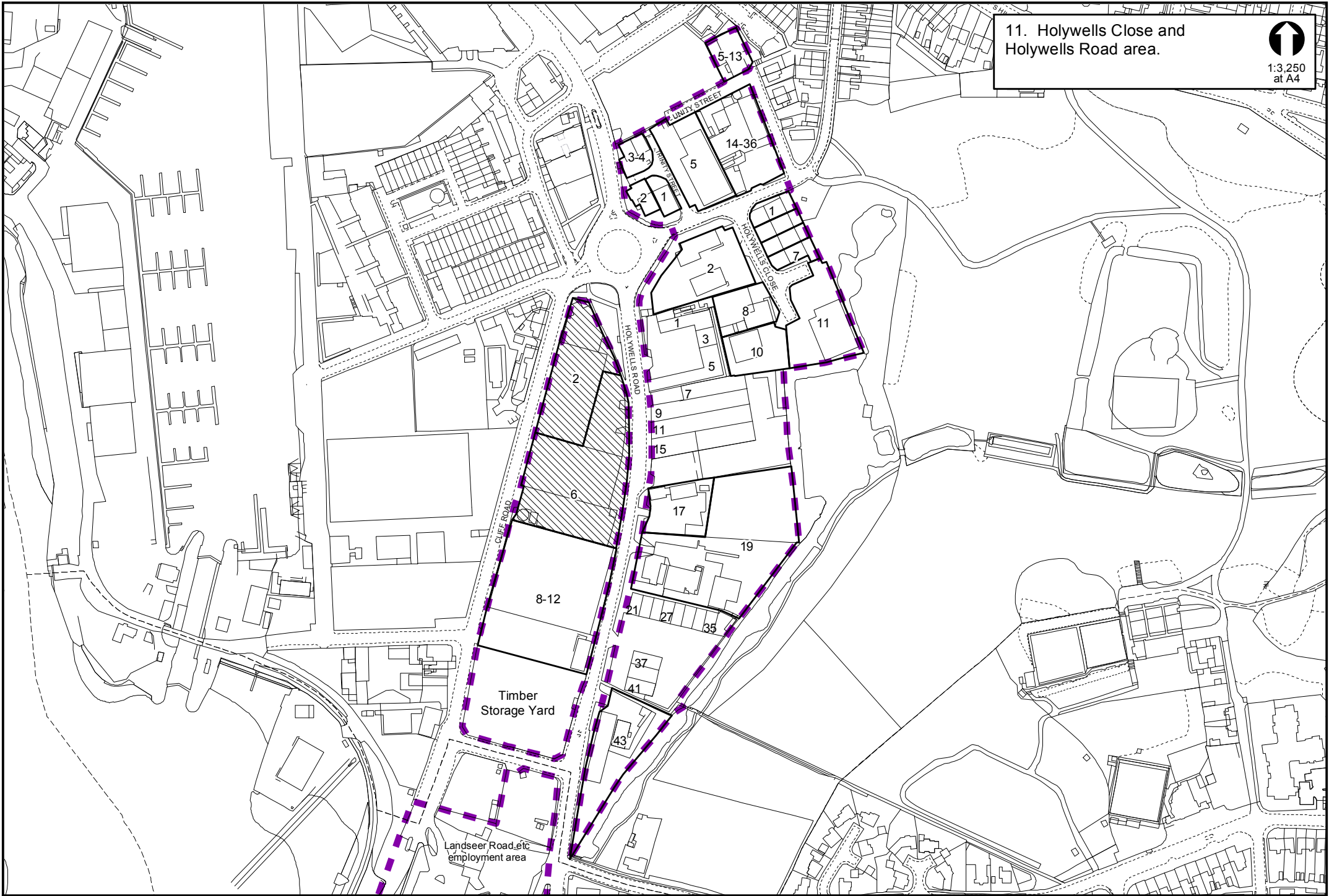
10. Cavendish Street and White Elm Street



1:2,000  
at A4

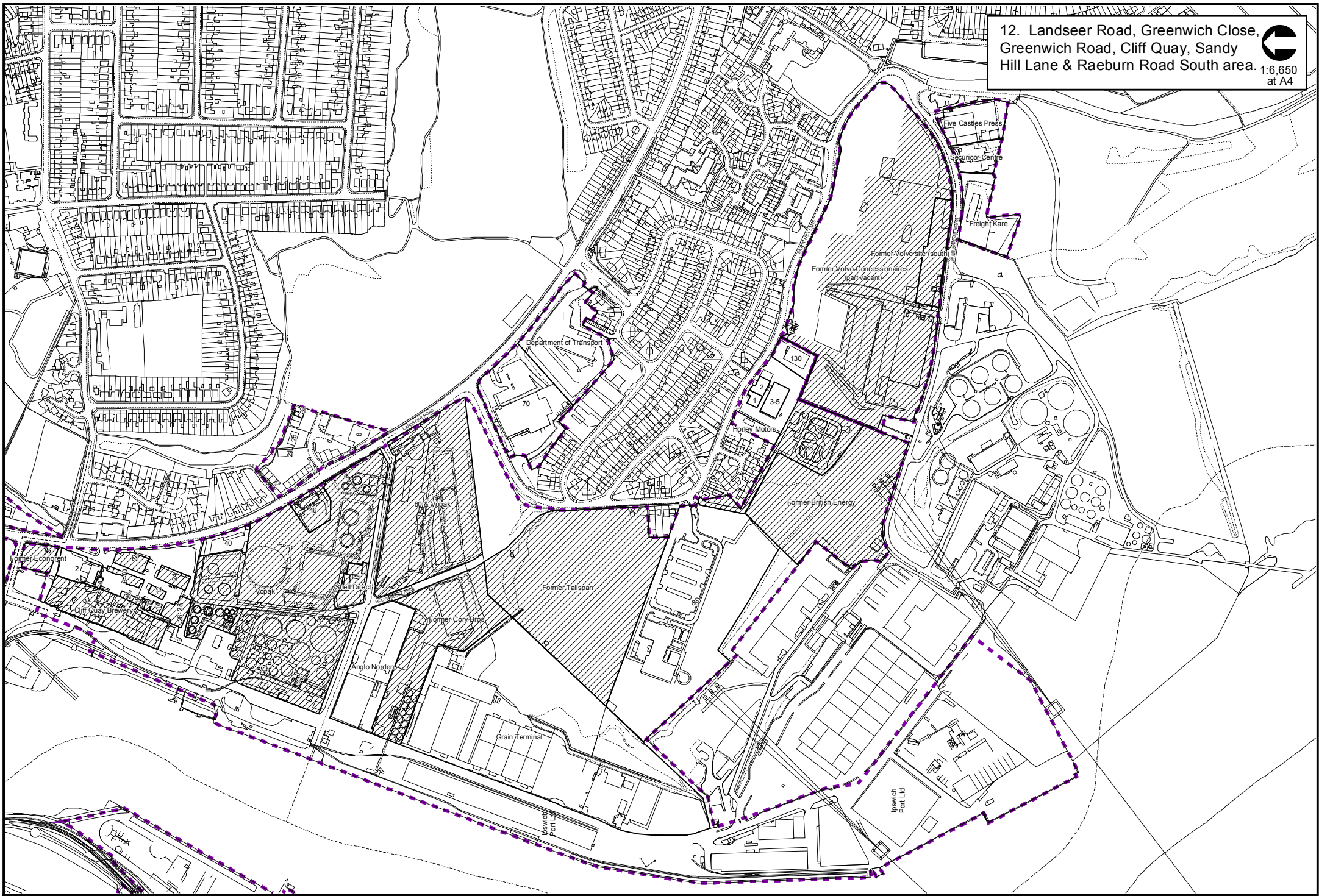


11. Holywells Close and Holywells Road area.





12. Landseer Road, Greenwich Close,  
Greenwich Road, Cliff Quay, Sandy  
Hill Lane & Raeburn Road South area. 1:6,650  
at A4

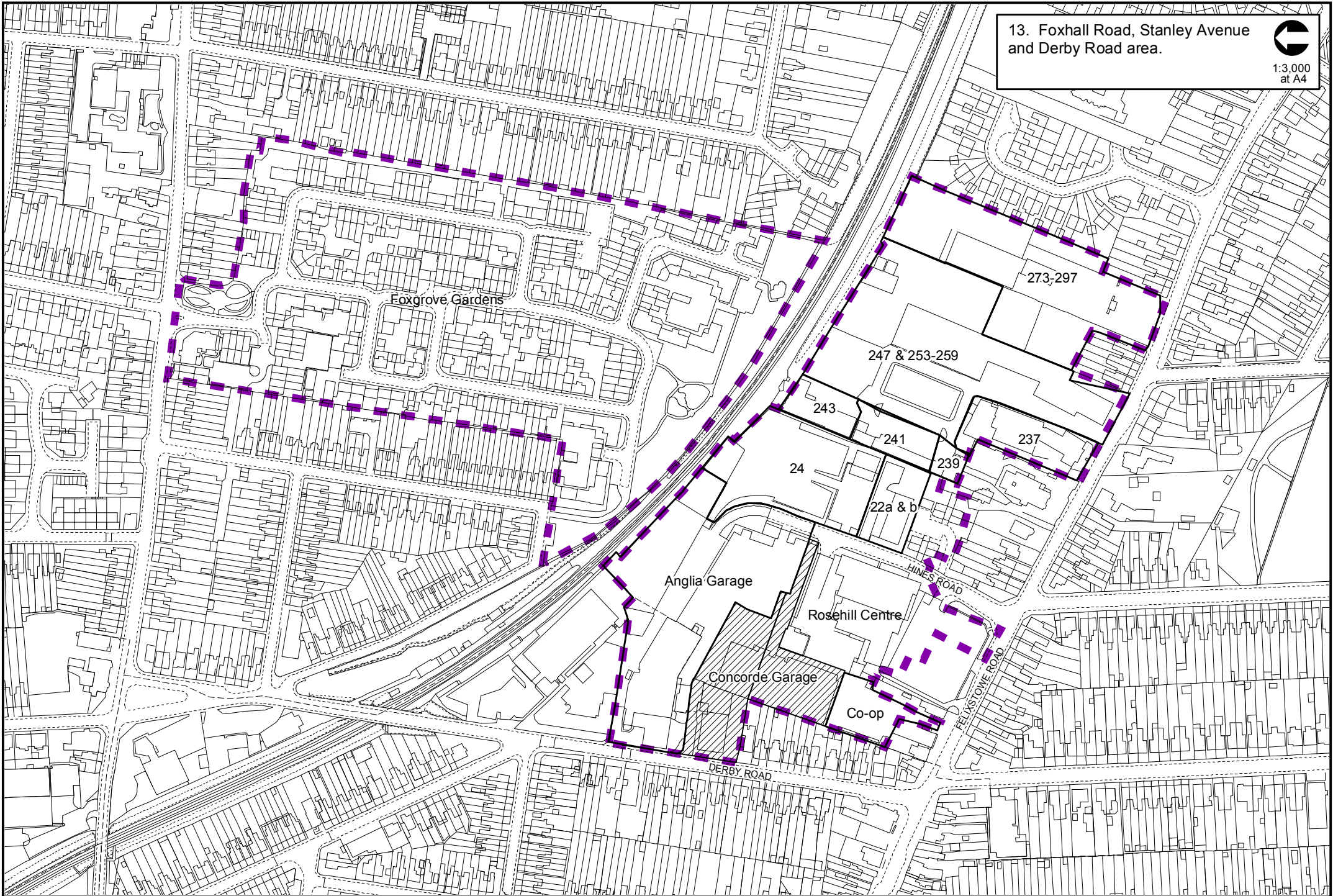




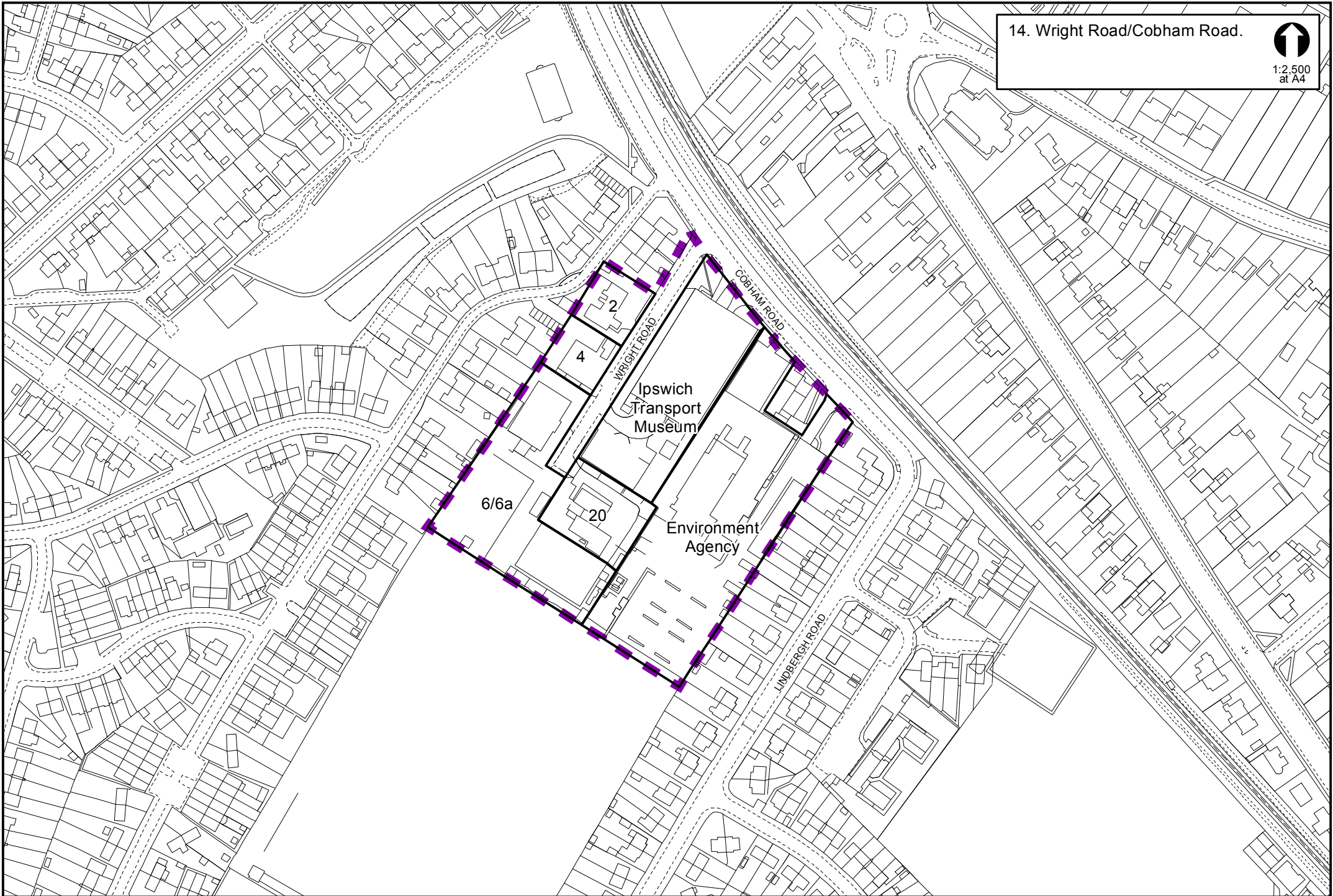
13. Foxhall Road, Stanley Avenue  
and Derby Road area.



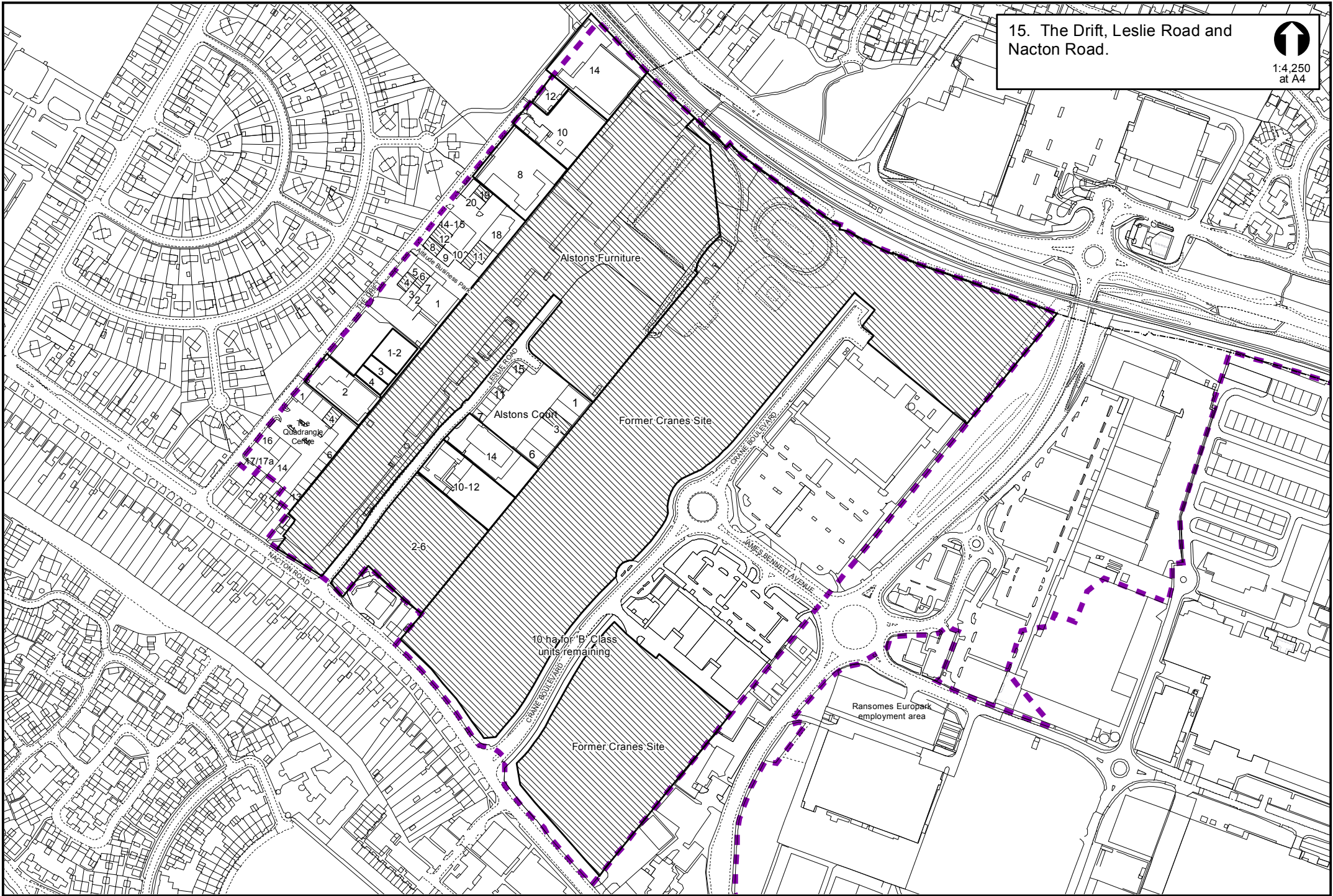
1:3,000  
at A4







15. The Drift, Leslie Road and Nacton Road.





16. Ransomes Europark,  
Nacton Road.



1:5,500  
at A4

