



This Policies Map shows new notations for Proposed Site Allocations and Policies within the IP-One Area. These will be incorporated within the final Local Plan Policies Map following adoption of the Core Strategy and other Development Plan Documents.

| | Policy Reference |
|---|------------------|
| IP-One Area | CS3 |
| Proposed Extension to IP-One Area | |
| Town Centre Boundary | DM22 |
| Waterfront and Island Site | SP11 |
| Central Car Parking Core | SP17 |
| Education Quarter | SP12 |
| Ipswich Village Boundary | |
| Opportunity Areas (See Part C of the Plan) | |
| Site of Special Scientific Interest | DM31 |
| County Wildlife Site 2014 | DM31 |
| Local Nature Reserve | DM31 |
| Area of Archaeological Importance | |
| Conservation Area | DM8 |
| Scheduled Ancient Monument | DM8 |
| County Geodiversity Site | DM31 |
| Regionally Important Geological Site | DM31 |
| Land with Planning Permission or awaiting S106 at 1/4/2014 | SP1, SP3 |
| Land allocated for Residential Use | SP1, SP2 |
| Land allocated for Employment Use | SP1, SP5 |
| Land allocated for predominantly Retail Use | SP1, SP10 |
| Land allocated for Education Use | SP1, SP7 |
| Land allocated for Education and Ancillary Use/ Waterfront Use | SP1, SP12 |
| Land allocated for Leisure Use | SP1, SP7 |
| Land allocated for Open Space | SP1, SP6 |
| Land allocated for Car Park (PL - Long Stay, PS - Short Stay) | SP17 |
| Potential Route for a Wet Dock Crossing | SP16* |
| Foot/Cycle bridge/crossing | SP9, SP15* |
| Proposed Pedestrian Paving Scheme | SP15* |
| Existing Pedestrian Priority/Paving Scheme | |
| Tall Building Arc | DM6 |
| Existing District Centre (see Policy DM21 for list) | DM21 |
| Location of Existing Local Centre (see Policy DM21 for list) | DM21 |
| Existing River Walks | SP15* |
| River Walks | SP15* |
| Protection of Existing Open Space - Playing Fields | SP6 |
| Protection of Existing Open Space | SP6 |
| Central Shopping Area | DM20 |
| Primary Shopping Area | DM20 |
| Secondary Shopping Area | DM20 |
| Speciality Shopping Area | DM20 |
| Existing Employment Area (number refers to list below) | DM25 |
| Ipswich Business Park, north of Whitton Lane | |
| White House Industrial Estate, White House Road | |
| Kingsmead Road / Whitefield Road | |
| Boss Hall Industrial Estate | |
| Hudgeh Road Industrial Estate, including Elton Park | |
| Land south of London Road / east of Scriver Drive | |
| Civic Drive / Princes Street / Russell Road / Portman Road | |
| Fellow mangers / IP City Centre | |
| Riverside Industrial Park and the West Bank area | |
| Cavendish Street | |
| Holywells Close and Holywells Road | |
| Cliff Quay/Sandy Hill Lane / Greenwich Business Park / Landseer Road area | |
| Wright Road / Colham Road | |
| The Duff / Leake Road / Nacton Road | |
| Ransomes Europark | |
| Airport Farm Kennels, south of Ravenwood (proposed) | |

* Please note: Policy Reference was incorrect on previous versions of the Policies Map, 7th January 2015.

