

**Solvent Inventory Ipswich Drive-In**

C	D	R	SHOP	DATE	LSOL	KGDC	RESIDUE
1	2	5	1699	19/03/16	0	311	3
1	2	5	1699	12/03/16	0	369	3
1	2	5	1699	05/03/16	0	333	3
1	2	5	1699	27/02/16	0	377	3
1	2	5	1699	20/02/16	10	417	3
1	2	5	1699	13/02/16	0	404	3
1	2	5	1699	06/02/16	0	317	3
1	2	5	1699	30/01/16	0	376	3
1	2	5	1699	23/01/16	10	400	3
1	2	5	1699	16/01/16	0	328	3
1	2	5	1699	09/01/16	0	336	3
1	2	5	1699	02/01/16	0	320	3
1	2	5	1699	26/12/15	0	463	3
<b>Totals</b>					20	4751	39

Solvent used(delivered) = 20 Ltrs Siloxane  
 Weight of Dry Cleaning = 4751 Kg  
 Estimated residue removal = 39 Ltrs(35% allowance applied)

**KEY**

<b>DATE</b>	Week ending date
<b>LSOL</b>	Litres of solvent delivered per week
<b>KGDC</b>	Weight of clothes cleaned per week
<b>RESIDUE</b>	Estimated amount of still residue removed per week

Site: **Ipswich Dr In**  
 Machine:

Month and year: **Dec 15 - Mar 16**

<b>Weight of work processed (kg)</b>					Quarterly Total Weight (kg)
					<b>a</b>
4751					4751

<b>Solvent used (litres)</b>					Quarterly Total (litres)
					<b>c</b>
20					20

<b>Estimated still residue for year (litres)</b>	<b>d</b>	<b>39</b>
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**Still type / Allowance factor**

Method of still cleaning		Waste Allowance Factor	Total	Allowance
		<b>e</b>	<b>d</b>	<b>f</b> = e × d
Powder filter rake out		0.15	0	0
Ecological powder rake out	x	0.35	39	13.65
Pumped out		0.5	0	0

Nominal Quarterly Solvent Use	(litres)	<b>g = c - f</b>	<b>6.35</b>
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**Solvent emission calculation**

Type of Solvent	Factor: specific gravity of solvent	Weight of work / litre of solvent	Solvent emitted (should be 20g/kg or less)	Weight of solvent used
	(g/l)	(kg / l)	g / kg	(kg)
	<b>h</b>	<b>j</b> = a ÷ g	<b>k</b> = h ÷ j	<b>b</b> = g × (h ÷ 1000)
Perc		1600		
Siloxane	x	970	<b>748.19</b>	<b>1.30</b>
Hydrocarbon		970		
Other				

Solvent Usage Check : **OK**