

Employment Land Availability (at April 2012)

IPSWICH LOCAL PLAN

March 2013



IPSWICH
BOROUGH COUNCIL

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Useful Contact Names at Ipswich Borough Council

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Summary

The Council has been publishing Employment Land Availability (ELA) reports since 2004. Extensive surveys are carried out annually for main employment areas, as identified through saved policies of the 1997 adopted Local Plan and the Proposals Map. Sites with current planning permissions for employment use are also monitored annually and updated in the report. This ELA report covers the period between 1st April 2011 and 31st March 2012. A threshold of 100 sqm of gross floorspace has been used for the monitoring of planning applications in order to obtain a more comprehensive picture of employment development in the Borough. Extensions to existing buildings have also been monitored.

Employment land is defined under the Town and Country Planning (Use Classes) Order 1987 and its subsequent amendments as follows:

- B1** – business class (offices, research and development and light industry);
- B2** – general industry other than B1 or B8;
- B8** – storage and distribution.

Employment Land Available

The total amount of employment land available has decreased by 4.03 hectares (ha) to 71.74 ha across the whole of Ipswich at April 2012 due to the implementation or expiry of planning permissions. The total consists of 0.63 ha with unimplemented planning permission, 18.73 ha on allocated land and 52.38 ha of vacant land within identified employment areas. Completions on allocated and existing employment sites for the current monitoring year has been recorded as zero hectares.

Planning permissions for employment sites (over 100 sqm) for the monitoring year 2011-12 amount to 15.07 ha, of which 14.44 ha are extensions or new buildings within existing employment areas, and 12.57 ha are outline planning permissions (largely accounted for by the outline planning permission for employment uses at the former Crane's factory site).

Survey of Employment Areas

All identified employment areas in the 1997 adopted Local Plan are surveyed annually for the monitoring of vacant units and plots. The survey data is cross checked against other sources, as it is not always clear whether some premises are occupied. The objective of the survey is to monitor the supply of employment land to provide accurate and up-to-date data for the Local Plan evidence base and to measure the effectiveness of policies. This year the total number of vacant units is 122, which is 4 more than in 2010-11. There has been a rise in the number of vacant plots from 18 to 20.

Local Plan

The Council is in the process of preparing a new Local Plan for Ipswich. The Core Strategy and Policies Development Plan Document (DPD) setting out a borough-wide growth strategy was adopted in December 2011. This allocates a strategic employment site at the former Crane's factory. The Site Allocations and Policies DPD incorporating the IP-One Area Action Plan is under preparation. In due course it will update the Employment Area designations from the 1997 Local Plan and allocate sites for employment use. Please see the Council's website for more details: www.ipswich.gov.uk.

ASSESSMENT OF LAND AVAILABLE FOR EMPLOYMENT USE

Sites with unimplemented planning permission outside Employment Areas (floor space over 100sqm)			Sites proposed for employment use in the Ipswich Local Plan 1997		
	Use Classes Order	Hectares	Site	Hectares Remaining	
Full Planning	B1(a)	0.58	5.2 Southern part of Island Site, Wet Dock 5.3 Northern Quays of Wet Dock – Sites substantially developed or under construction (several planning permissions)	0 0	
	B1(b)	0	5.5 Eastern Quays of Wet Dock, south of Patteson Road – Part (1.83 ha) has resolution to grant planning permission for 566 dwellings subject to completion of a S106 agreement (20/04/2005)	0.64	
	B1(c)	0	5.6 Burtons, Star Lane – (07/00555/Ful Planning permission for 3 hotels, retail & office space, renewed 21/11/11 ref. 11/00708/FUL)	0	
	B2	0.05	5.7 West of New Cut South of Felaw Street – Part (0.41ha) has planning permission for 47 dwellings, retail and restaurant (06/00355/Ful & 10/00418/VC); part currently used as car park	1.25	
	B8	0	5.17 Land north of Bath Street – Whole site (1.42 ha) completed 5.18 Land south of Bath Street – IP/05/00819/FUL for remainder of site for mixed residential and commercial under construction	0 0	
	Sui Generis	0	5.19 Land to the north of Star Lane 5.20 Land to the corner of St Peter’s Street and Rose Lane - developed	0.15 0	
	Outline Planning Permissions		0	9.1 Quadling Street/ New Cardinal Street – Multiplex site (all (1.55 ha) developed) 9.2 Wolsey Street/ Commercial Road – Multiplex site (all (1.77 ha) developed)	0 0
		TOTAL 1	0.63	9.3 Land at Nacton Road Airfield site 9.4 Land to the north east corner of St Matthew’s Street – Larger site has planning permission (09/00782/FUL) for commercial uses, hotel and very sheltered housing (03/03/2010)	2.45 0
				9.5 Land north of Bury Road – 1.7 ha with full planning permission (remaining 2.0 ha now a retail park) 9.6 Cliff Quay Power Station – 6.07 ha completed	0 0.63
				9.7 The Ash Tip, Cliff Quay 9.8 Land south of Bell Terminal, River Orwell	2.29 11.32
			TOTAL 2	18.73	
<p>The above table excludes permissions within Employment Areas defined through the 1997 adopted Local Plan (marked # in the schedule) and permissions for change of use between one employment use and another where there is no net floor space gain (marked ^ in the schedule) (see pages 7-14), as they do not constitute additional employment land.</p>					
Vacant land within existing Employment Areas					
1	White House Industrial Estate			2.80	
3	Eastway			2.08	
5	Hadleigh Road Industrial Estate			8.25	
7	Handford Road, Ranelagh Road, Russell Road, Portman’s Walk, Princess Street, Commercial Road, Chancery Road & Constantine Road			0.31	
10	Cavendish Street and White Elm Street			0.06	
12	Landseer Rd, Greenwich Close, Cliff Quay, Sandy Hill Lane & Raeburn Road South			17.65	
15	The Drift, Leslie Road and Nacton Road (includes part of Strategic Employment Site allocation, Policy CS13 adopted Ipswich Core Strategy 2011, following implementation of 11/00763/OUTFL - former Crane’s factory)			10.83	
16	Ransomes Europark			10.4	
	TOTAL 3			52.38	
	TOTAL 1+2+3			71.74	

ASSESSMENT OF THE TAKE-UP OF EMPLOYMENT LAND (Hectares)

Completions on Allocated and Existing Employment Sites

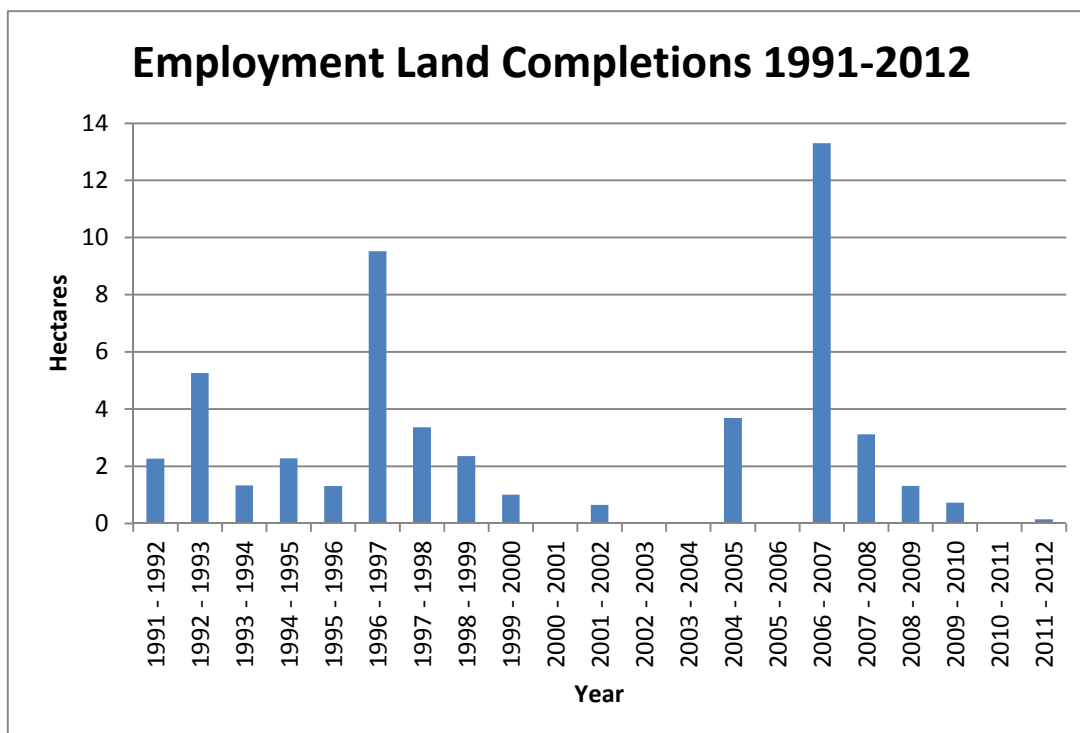
Mid 1991 - Mid 1992	2.27
Mid 1992 - Mid 1993	5.26
Mid 1993 - Mid 1994	1.33
Mid 1994 - Mid 1995	2.28
Mid 1995 - Mid 1996	1.30
Mid 1996 - Mid 1997	9.52
Mid 1997 - Mid 1998	3.36
Mid 1998 - Mid 1999	2.35
Mid 1999 - Mid 2000	1.00
Mid 2000 - Mid 2001	0.00

Mid 2001 - Mid 2002	0.64
Mid 2002 - Mid 2003	0.00
Mid 2003 - Mid 2004	0.00
Mid 2004 - March 2005	3.69
April 2005 - March 2006	0.00 *
April 2006 - March 2007	13.30
April 2007 - March 2008	3.12
April 2008 - March 2009	1.30
April 2009 - March 2010	0.72
April 2010 - March 2011	0.00
April 2011 - March 2012	0.14

TOTAL FROM 1991 **51.58** (2.46 hectares per year)

Total from mid 2001 onwards **22.91** (2.08 hectares per year)

(* A survey of employment land was not carried out in 2006)



Part 1: Planning Applications

PART 1 EMPLOYMENT SITES WITH PLANNING PERMISSION

Please note: only those planning permissions which involve a gain in employment floorspace are included in the calculations.

EMPLOYMENT SITES WITH PLANNING PERMISSION FOR A2 USES (Financial and Professional Services)

Application Number	Address / Location of Site	Date of Approval	Floor space (sq. m)	Area (ha)	Approved Use Class and Details of Approved Development	Plan number
IP/10/00157/FUL	52 Fore Street	22/04/2010	79	0.01	Change of use from A1 (retail) to A2	n/a
IP/10/00484/FUL	166 St John's Rd	13/07/2010	35	0.03	Change of use from A1 (retail) to A2	n/a
IP/11/00812/FUL	9 Carr Street	14/11/2011 - under construction	56	0.007	Change of use from A5 (hot food takeaway) to A2	n/a
	Total:		170	0.047		

These A2 Use Class figures are included for monitoring purposes only and are not included in employment land calculations.

EMPLOYMENT SITES WITH PLANNING PERMISSION FOR B1a USES (Offices)

Application Number	Address / Location of Site	Date of Approval	Floor space (sq. m)	Area (ha)	Approved Use Class and Details of Approved Development	Plan number
IP/10/00860/FUL	35-37 St Peters St	22/12/2010	382	0.04	Temporary Change of use of ground floor from A3 to B1 (for 3 years)	n/a
IP/11/00176/FUL	Fison House, 159 Princes St	15/08/2011	#1835	#0.34	Renovation including extensions and a new floor to extend existing office space.	7
IP/11/00527/FUL	7B Tavern Street	09/08/2011	^161	^0.02	Change of use from vacant office to photographic studio - no floorspace gain	n/a
IP/11/00708/FUL	Land adjacent to St Peter's Church, College Street	21/11/2011	8342	0.54 (whole site - not all office use)	Mixed use development comprising 3 hotels, 411 sq m retail, 1278 sq m retail/restaurant, 8342 sq m office, and change of use of 1-5 College St to bar/restaurant.	n/a
	Total less ^ figures:		10,559	0.92		
	Total less ^ and hashed figures:		8,724	0.58		

^ Change of use from one B use to another involving no floorspace gain - excluded from totals

Development within an employment area - see Assessment of Land page

EMPLOYMENT SITES WITH PLANNING PERMISSION FOR B1b USES (Research and Development)

Application Number	Address / Location of Site	Date of Approval	Floor space (sq. m)	Area (ha)	Approved Use Class and Details of Approved Development	Plan number
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There are no sites with planning permission at 1st April 2012

EMPLOYMENT SITES WITH PLANNING PERMISSION FOR B1c USES (Light Industry)

Application Number	Address / Location of Site	Date of Approval	Floor space (sq. m)	Area (ha)	Approved Use Class and Details of Approved Development	Plan number
IP/11/00471/FUL	19, Russell Road	11/07/2011 - under construction	#141	#0.014	Change of use of vacant retail unit (A1) to B1 (print unit)	7
	Total:		141	0.014		
	Total less hashed figures:		0	0		

See also IP/11/00448/FUL under B8

Development within an employment area - see Assessment of Land page

EMPLOYMENT SITES WITH PLANNING PERMISSION FOR B2 USES (General Industry)

Application Number	Address / Location of Site	Date of Approval	Floor space (sq. m)	Area (ha)	Approved Use Class and Details of Approved Development	Plan number
IP/11/00388/FUL	151 St Helen's Street	28/07/2011	216	0.05	Change of use from martial arts centre to car repair garage.	n/a
IP/08/00504/FUL*	Land opposite 21 The Havens (Site F1 Ransomes Europark)	20/08/2008 - under construction	#3190	#0.81 (whole site)	Erection of HGV repair and MoT testing centre and associated offices, and six separate 2 storey business units	16
IP/11/00135/FUL	5 Boss Hall Road	30/03/2011 - under construction	#^309	#^0.03	Change of use from B8 (storage) to B2 (general industry) to allow repairs and servicing of municipal vehicles - no floorspace gain	4
	Total less ^ figures:		3406	0.86		
	Total less ^ and hashed figures:		216	0.05		

^ Change of use from one B use to another involving no floorspace gain - excluded from totals

Development within an employment area - see Assessment of Land page

* See also elements of this permission in sui generis category

See also IP/11/00448/FUL under B8

EMPLOYMENT SITES WITH PLANNING PERMISSION FOR B8 USES (Storage and Distribution)

Application Number	Address / Location of Site	Date of Approval	Floor space (sq. m)	Area (ha)	Approved Use Class and Details of Approved Development	Plan number
IP/11/00348/FUL	LEP Transport Ltd, Elton Park Works, Hadleigh Rd	13/06/2011	#440.0	#0.22	Part demolition of existing building and erection of side extension and three separate new business units	5
IP/11/00448/FUL	5 Cavendish Street	08/07/2011	#319.0	#0.06	Erection of commercial building for B1, B2 and B8 uses with trade counter	10
IP/11/00492/FUL	8 Brunel Road	09/08/2011	#303.0	#0.03	Erection of free standing mono-pitch storage building (on existing yard)	5
	Total:		1062	0.31		
	Total less hashed figures:		0	0		

Development within an employment area - see Assessment of Land page

EMPLOYMENT SITES WITH PLANNING PERMISSION FOR SUI GENERIS USES

Some uses which cannot easily be categorised within the Use Classes Order are classified as 'sui generis' uses, e.g. vehicle hire centres, car showrooms, builders' yards and garden centres

Application Number	Address / Location of Site	Date of Approval	Floor space (sq. m)	Area (ha)	Approved Use Class and Details of Approved Development	Plan number
IP/08/00504/FUL*	Land opposite 21 The Havens (Site F1 Ransomes Europark)	20/08/2008 - under construction	#380	0 (See B2)	Erection of HGV trailer parts sales and distribution centre	16
IP/11/00643/FUL	Land adjacent to 11-13 Central Avenue, Ransomes Europark	08/12/2011	#210	#0.4	Development of oil storage depot of six storage tanks with associated parking, circulation space, landscaping, lighting, site office and vehicular access onto Latimer Close	16
	Total:		590	0.4		
	Total less hashed figures:		0	0		

* See also elements of this permission in B2 category

Development within an employment area - see Assessment of Land page

EMPLOYMENT SITES WITH OUTLINE PLANNING PERMISSION FOR EMPLOYMENT (B CLASS) USES

Application Number	Address / Location of Site	Date of Approval	Floor space (sq. m)	Area (ha)	Approved Use Class and Details of Approved Development	Plan number
IP/11/00238/OUT	53-65 White House Road	27/05/2011	#7,283	#1.55	Renewal of permission IP/08/00017/OUT for business estate development comprising eleven 2 and 3 storey blocks (Class B1 and B2) generating 7238 sq. m gross floor space, vehicular access and parking (previously 04/01102/OUT).	1
IP/11/00763/OUTFL (hybrid application)	Land To The West Of Ransomes Way Nacton Road Ipswich Suffolk (former Crane's factory)*	22/11/2011	#46,080	#11.02	Outline planning permission sought on 11.02ha of the site, with all matters reserved, for employment floorspace (Class B1, B2 and B8) up to a maximum of 46,080 sq.m. GEA, retail floor space (Class A1) up to a maximum of 6,186 sq.m. GEA and associated car parking, landscaping and other works and improvements.	15
	Total:		53,363	12.57		
	Total less hashed figures:		0	0		

Development within an employment area - see Assessment of Land page

* Part of Strategic Employment Site allocated in adopted Core Strategy 2011 (Policy CS13)

TOTALS OF CURRENT PLANNING PERMISSIONS

	Total land with planning permission (ha)		
	Total within employment areas (#)	Total outside employment areas	Combined Total
B1a - Business (offices)	0.34	0.58	0.92
B1b - Business (research & development)	0	0	0
B1c - Business (light industry)	0.014	0	0.014
B2 - General Industry	0.81	0.05	0.86
B8 Storage & Distribution	0.31	0	0.31
Sui Generis	0.4	0	0.4
Outline	12.57	0	12.57
TOTAL	14.44	0.63	15.07

	Total additional floorspace with planning permission (sq m)		
	Total within employment areas (#)	Total outside employment areas	Combined Total
B1a - Business (offices)	1835	8724	10559
B1b - Business (research & development)	0	0	0
B1c - Business (light industry)	141	0	141
B2 - General Industry	3190	216	3406
B8 Storage & Distribution	1062	0	1062
Sui Generis	590	0	590
Outline	53363	0	53363
TOTAL	60,181	8,940	69,121

N.B. These totals omit changes of use from one employment use to another where there is no net gain in floorspace (^)

EMPLOYMENT FLOORSPACE LOST						
Application Number	Address / Location of Site	Date of Approval	Floor space (sq. m)	Area (ha)	Approved Use Class and Details of Approved Development	Plan number
IP/09/00375/FUL	13 Great Colman Street	09/07/2009	11	0.001	Change of use of office (B1a) to studio flat	n/a
IP/11/00027/FUL	22 Hines Road	03/03/2011	#78	#0.008	Change of use of light industrial unit (B8) to under water diving business (A1)	n/a
IP/11/00625/FUL	12 Tacket Street	22/09/2011	427	0.04	Change of use of first and second floors from offices (B1a) to hairdressing school (D1)	n/a
	Total:		516	0.049		
	Total less hashed figures:		438	0.041		

Development within an employment area

Part 2: Survey of Employment Areas (October 2012)

1. White House Industrial Estate

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
731 (former Tooks factory)	Old Norwich Road	IP1 6LD	Vacant site 2.8ha	X	
New unit to rear of 667	Norwich Road / White House Road	IP1 6JZ	Not previously recorded - planning app. ref 10/00327/FUL	YES	Cooper Ipswich Mini & BMW MoT facility
Unit 1a, Alpha Business Park	2 White House Road	IP1 5LT	Model Signage Solutions	YES	CTC UK Ltd - Chancellor Global
Unit 1b, Alpha Business Park	4 White House Road	IP1 5LT	Honeyrose Products Ltd	X	
Units 1-3, Alpha Business Park	6-12 White House Road	IP1 5LT	Heart Radio	YES	Vacant
Unit 4, Alpha Business Park	14 White House Road	IP1 5LT	Safer Neighbourhood Team (Suffolk Police Authority)	X	
Units 5-7, Alpha Business Park	16-18 White House Road	IP1 5LT	Cephas Care	YES	Ross Coates Solicitors
Unit 8, Alpha Business Park	20 White House Road	IP1 5LT	Score (Europe) Ltd.	X	
Unit 9, Alpha Business Park	22 White House Road	IP1 5LT	Vacant	YES	ICT In Schools
Unit 10, Alpha Business Park	24 White House Road	IP1 5LT	Vacant	YES	Universal Asset Protection Ltd
Unit 11, Alpha Business Park	26 White House Road	IP1 5LT	Vacant	YES	Universal Asset Protection Ltd
Unit 12, Alpha Business Park	28 White House Road	IP1 5LT	Vacant	YES	British Sky Broadcasting Ltd
30	White House Road	IP1 5LX	Jackson Civil Engineering / SEH French Construction	X	
32	White House Road	IP1 5LX	REH Kennedy	X	
Unit 1, Dencora House,	34 Whitehouse Road	IP1 5LT	Viridor	X	
Unit 2, Dencora House,	34 Whitehouse Road	IP1 5LT	Saffron Building Society	YES	Street, Luscombe & Partners
Unit 3, Dencora House,	34 Whitehouse Road	IP1 5LT	Street, Luscombe & Partners	X	
Unit 4, Dencora House,	34 Whitehouse Road	IP1 5LT	Synergy Systems	X	
Unit 5, Dencora House,	34 Whitehouse Road	IP1 5LT	Vacant	YES	Con-Care Ltd
Unit 6, Dencora House,	34 Whitehouse Road	IP1 5LT	YMCA Training Ltd	YES	Vacant
Unit 7, Dencora House,	34 Whitehouse Road	IP1 5LT	YMCA Training Ltd	YES	Vacant
Unit 8, Dencora House,	34 Whitehouse Road	IP1 5LT	YMCA Training Ltd	YES	Vacant
Unit 9, Dencora House,	34 Whitehouse Road	IP1 5LT	YMCA Training Ltd	YES	Vacant
Unit 10, Dencora House,	34 Whitehouse Road	IP1 5LT	YMCA Training Ltd	YES	Design Solutions Ipswich
Unit 1, Dencora Business Centre	36 White House Road	IP1 5LZ	AC Leigh	YES	Darren Summers School of Martial Arts
Unit 2, Dencora Business Centre	36 White House Road	IP1 5LZ	Fast Forward Music	YES	A C Leigh
Unit 3, Dencora Business Centre	36 White House Road	IP1 5LZ	Fast Forward Music	YES	A C Leigh
Unit 4, Dencora Business Centre	36 White House Road	IP1 5LZ	Fast Forward Music	X	
Unit 5, Dencora Business Centre	36 White House Road	IP1 5LZ	Agility Geologistics	X	
Unit 6-8, Dencora Business Centre	36 White House Road	IP1 5LZ	BIG Ltd	X	
Unit 9, Dencora Business Centre	36 White House Road	IP1 5LZ	Regional Roofing plc	X	
Essex Suite, Unit 10, Dencora Business Centre	36 White House Road	IP1 5LZ	Agility Geologistics	X	

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
Norfolk Suite, Unit 10, Dencora Business Centre	36 White House Road	IP1 5LZ	<i>Vacant</i>	X	
Suffolk Suite, Unit 10, Dencora Business Centre	36 White House Road	IP1 5LZ	<i>Vacant</i>	X	
Cumbria Suite, Unit 10, Dencora Business Centre	36 White House Road	IP1 5LZ	Old Pond Publishing	X	
Devon Suite, Unit 10, Dencora Business Centre	36 White House Road	IP1 5LZ	<i>Vacant</i>	X	
Dorset Suite, Unit 10, Dencora Business Centre	36 White House Road	IP1 5LZ	<i>Vacant</i>	YES	Bluebird Care
Sussex Suite, Unit 10, Dencora Business Centre	36 White House Road	IP1 5LZ	Onyx Construction Consultants	X	
Cornwall Suite, Unit 10, Dencora Business Centre	36 White House Road	IP1 5LZ	<i>Vacant</i>	YES	Sound Solution Consultants Ltd
Durham Suite, Unit 10, Dencora Business Centre	36 White House Road	IP1 5LZ	<i>Vacant</i>	YES	Bluebird Care
Hereford Suite, Unit 10, Dencora Business Centre	36 White House Road	IP1 5LZ	Babcock Training	X	
Surrey Suite, Unit 10, Dencora Business Centre	36 White House Road	IP1 5LZ	Babcock Training	X	
Somerset Suite, Unit 10, Dencora Business Centre	36 White House Road	IP1 5LZ	<i>Vacant</i>	X	
Sudbury House, Unit 10, Dencora Business Centre	36 White House Road	IP1 5LZ	SNAP (Support and Advice Project)	X	
Land adjacent to Whitehouse Business Centre	Whitehouse Road	IP1 5NX	Acquired for Easystore	YES	Easystore
40	White House Road	IP1 5NX	Suffolk County Council	YES	<i>Vacant</i>
SCC Whitehouse Enterprises	White House Road	IP1 5NX	Not previously listed		Various occupiers
1 Quantum Business Park	Whitehouse Road	IP1 5NX	SafeStore	X	
2 Quantum Business Park	Whitehouse Road	IP1 5NX	Tool Station	X	
3 Quantum Business Park	Whitehouse Road	IP1 5NX	<i>Vacant</i>	X	
4 Quantum Business Park	Whitehouse Road	IP1 5NX	<i>Vacant</i>	X	
5 Quantum Business Park	Whitehouse Road	IP1 5NX	Euro Car Parts	X	
42	White House Road	IP1 5LL	Fred Olsen Ltd	X	
44	White House Road	IP1 5NX	HSS Hire	X	
46	White House Road	IP1 5NX	Carlsberg Distribution Centre	X	
51	White House Road	IP1 5NT	Watson & Hillhouse (Plant Hire) Ltd	X	
53-56	White House Road	IP1 5PB	Gardner Denver	X	
Landmark House	2 Egerton Road	IP1 5PF	<i>Vacant</i>	YES	Suffolk Constabulary
Landmark House	3 Egerton Road	IP1 5PF	<i>Vacant</i>	YES	Suffolk County Council

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
Landmark House	4 Egerton Road	IP1 5PF	Vacant	YES	Eastern facilities Management
Beacon House (part 1st floor)	Whitehouse Road	IP1 5PB	Attwells Solicitors llp	X	
Beacon House	53-65 Whitehouse Road	IP1 5PB	Sanctuary Hereward Housing	X	
Beacon House	Whitehouse Road	IP1 5PB	Experiences Connect	X	
Beacon House (part ground floor)	Whitehouse Road	IP1 5PB	Atkins	X	
Beacon House	Whitehouse Road	IP1 5PB	Fred Olsen Ltd	X	
1	Goddard Road	IP1 5NP	Red Dot Europe Ltd	X	
2	Goddard Road	IP1 5NP	Purling Travel	YES	M & S Contractors (EA) Ltd
3	Goddard Road	IP1 5NP	Suffolk County Council	X	
4	Goddard Road	IP1 5NP	UK Poultry	X	
6	Goddard Road	IP1 5NP	Ipswich Engineering (IEC)	X	
8 & 10	Goddard Road	IP1 5NP	Autoglass	X	
12	Goddard Road	IP1 5NP	Greenshoots	X	
14	Goddard Road	IP1 5NP	Purlings	X	
16	Goddard Road	IP1 5NP	Enterprise Car Hire	X	
18	Goddard Road	IP1 5NP	Fred Olsen Ltd	X	
20	Goddard Road	IP1 5NP	Wurth	X	
22	Goddard Road	IP1 5NP	Vacant	X	
24	Goddard Road	IP1 5NP	Salon Services	X	
26	Goddard Road	IP1 5NP	F1 Auto Centres	X	
28	Goddard Road	IP1 5NP	Sliderobes	X	
1	Goddard Road East	IP1 5NY	John Grose Peugeot	X	
4	Goddard Road East	IP1 5NY	H O Cox Ltd (Car Sales, SAAB) Ltd	X	
2	Goddard Road East	IP1 5NY	Plumb Centre	X	
2	Olympus Close	IP1 5LJ	Land currently leased by Fred Olsen Ltd	X	
1	Olympus Close	IP1 5LJ	SEH Windows and Doors Ltd	X	
Petrotechnik / UPP Systems	8 Olympus Close	IP1 5LJ	Franklin Fuelling Systems	X	
West Engineering	Olympus Close	IP1 5LJ	West Engineering	X	
Speedy Space	4 Olympus Close	IP1 5LJ	Elliott Group formerly Speedy Space Portacabins	X	
21	Olympus Close	IP1 5LJ	U Plastics	X	
23	Olympus Close	IP1 5LJ	Adcock Refrigeration & Air Conditioning Ltd	X	
25	Olympus Close	IP1 5LJ	Panks Pumps	X	
27	Olympus Close	IP1 5LJ	Pitkin & Ruddock	X	
29	Olympus Close	IP1 5LJ	SCL Interiors	X	
Unit 1, Olympus Close Industrial Park	61 Olympus Close	IP1 5LJ	Acorn Architectural Ironmongery	X	
Unit 2, Olympus Close Industrial Park	59 Olympus Close	IP1 5LJ	Elec-Check	X	
Unit 3, Olympus Close Industrial Park	57 Olympus Close	IP1 5LJ	Crown Fire Protection Ltd	X	
Unit 4, Olympus Close Industrial Park	55 Olympus Close	IP1 5LJ	<i>Vacant</i>	YES	B.P.W. Ltd
Unit 5, Olympus Close Industrial Park	53 Olympus Close	IP1 5LJ	Auto windscreens	YES	Eurosat
Unit 6, Olympus Close Industrial Park	51 Olympus Close	IP1 5LJ	DX Network Systems	X	
Unit 7, Olympus Close Industrial Park	49 Olympus Close	IP1 5LJ	DX Network Systems	X	

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
Unit 8, Olympus Close Industrial Park	47 Olympus Close	IP1 5LJ	Lean Business	X	
Unit 9, Olympus Close Industrial Parke	45 Olympus Close	IP1 5LJ	Chips Away Car Care Centre	X	
Unit 10, Olympus Close Industrial Park	43 Olympus Close	IP1 5LJ	Morrells Woodfinishing Ltd	X	
Unit 11, Olympus Close Industrial Park	41 Olympus Close	IP1 5LJ	Cartech	YES	PVS Premier Vehicle Services Ipswich
Unit 12, Olympus Close Industrial Park	39 Olympus Close	IP1 5LJ	Safeway Tyres & Exhausts	X	
Unit 13, Olympus Close Industrial Park	37 Olympus Close	IP1 5LJ	G H Services	X	
Unit 14, Olympus Close Industrial Park	35 Olympus Close	IP1 5LJ	Fusion Sign Systems	X	
Unit 15, Olympus Close Industrial Park	33 Olympus Close	IP1 5LJ	<i>Vacant</i>	YES	Solutions on Security
Unit 16, Olympus Close Industrial Park	31 Olympus Close	IP1 5LJ	TV Ideal	YES	LS Utility & Plant Services Ltd
Unit 1 WhiteHouse Business Centre	Lovetofts Drive	IP1 5NZ	Lombard Shipping	YES	<i>Vacant</i>
Unit 2	Lovetofts Drive	IP1 5NZ	Cowells-Arrow Bingo Ltd	X	
Unit 3	Lovetofts Drive	IP1 5NZ	<i>Vacant</i>	X	
Rear of Unit 3	Lofetofts Drive	IP1 5NZ	Not previously listed		Notts County Council
Unit 4	Lovetofts Drive	IP1 5NZ	Lombard Shipping	X	
Unit 5	Lovetofts Drive	IP1 5NZ	Lombard Shipping Co / IP Pallet Services / Action International Freight Forwarders Ltd	X	
Unit 6	Lovetofts Drive	IP1 5NZ	Lombard Shipping Co	X	

Vacant units 15 (16)

Vacant plots 1 (1) 2.8ha

Figure in brackets is for vacant plots/units in 2010-11

2. Dales Road/Knightsdale Road area

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
20	Knightsdale Road	IP1 4JJ	Printing Supplies	YES	Firetrace / Motor Guru
20A	Knightsdale Road	IP1 4JJ	Motor Guru	X	
22-24	Knightsdale Road	IP1 4JJ	Firetrace Ltd	X	
26-30	Knightsdale Road	IP1 4JJ	Vacant	X	
31	Knightsdale Road	IP1 4JJ	SKS Healthcare	X	
32	Knightsdale Road	IP1 4JJ	Wyards	X	
33	Knightsdale Road	IP1 4JJ	Felgains Care & Mobility	X	
39	Knightsdale Road	IP1 4JJ	Ridgeons	X	
40 - 44	Knightsdale Road	IP1 4JJ	Vacant	X	Duplicated previously as 40-44 Wharfedale Rd, now deleted
44A	Knightsdale Road	IP1 4JJ	Jehovahs Witnesses Foundation	X	
43	Knightsdale Road	IP1 4JJ	Gosling Group	YES	Christy Turner Ltd; ER & F Turner; Christy & Norris Ltd
Unit 1, 47, Cristal Business Centre	Knightsdale Road	IP1 4JQ	Munro Importers	X	
Unit 2, 47, Cristal Business Centre	Knightsdale Road	IP1 4JQ	An Accounting Gem Limited	X	
Unit 3, 47, Cristal Business Centre	Knightsdale Road	IP1 4JQ	Lynden House	X	
Unit 4, 47, Cristal Business Centre	Knightsdale Road	IP1 4JQ	Orwell Insurance Services Ltd	X	
Unit 5, 47, Cristal Business Centre	Knightsdale Road	IP1 4JQ	Red Eye Records	X	
Unit 6, 47, Cristal Business Centre	Knightsdale Road	IP1 4JQ	AGM Clothing	X	
49	Knightsdale Road	IP1 4JJ	Bradleys metal Finishers	X	
53-57	Knightsdale Road	IP1 4JQ	Getech	X	
59	Knightsdale Road	IP1 4JQ	Hamble Distribution	X	
2	Wharfedale Road	IP1 4JP	Suffolk Deaf Association	X	
4	Wharfedale Road	IP1 4JP	CHEFS	X	
6	Wharfedale Road	IP1 4JP	Cater Care Group Services	X	
8	Wharfedale Road	IP1 4JP	Steve White Industrial Roofing	X	
10	Wharfedale Road	IP1 4JP	SG Engineering	X	
12	Wharfedale Road	IP1 4JP	Vacant	YES	Mamba Martial Arts
14	Wharfedale Road	IP1 4JP	NHS	YES	Vacant
16	Wharfedale Road	IP1 4JP	NHS	YES	Vacant
18	Wharfedale Road	IP1 4JP	Colour Plan Print & Design Ltd	X	
20	Wharfedale Road	IP1 4JP	Colour Plan	X	
22	Wharfedale Road	IP1 4JP	SG System Products	X	
30	Wharfedale Road	IP1 4JP	Needhams	X	
9	Wharfedale Road	IP1 4JP	National Grid	X	Was not listed in 2011
71-75	Dales Road	IP1 4JR	Harts Carpets & Flooring	X	
79	Dales Road	IP1 4JR	Hartwood Flooring &	X	
81	Dales Road	IP1 4JR	Scrummies	YES	Vacant
83	Dales Road	IP1 4JR	P Caley Groundworks Ltd	X	
85 Unit 1	Dales Road	IP1 4JR	KBB Centre (Kitchens, Bedrooms, Bathrooms)	X	
85 Unit 2	Dales Road	IP1 4JR	Unit not previously recorded		Vacant
85 unit 3	Dales Road	IP1 4JR	Unit not previously recorded		Vacant
85 Unit 4	Dales Road	IP1 4JR	Wholesale Granite Ltd & Bespoke Stone Ltd	X	
89	Dales Road	IP1 4JR	Indespension	X	
91	Dales Road	IP1 4JR	Rail Tech	X	
Unit 1 Dales Court Business Centre	95 Dales Road	IP1 4JR	Caterhire (Ipswich) Ltd	X	

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
Unit 2 Dales Court Business Centre	95 Dales Road	IP1 4JR	Davies Catering Equipment	YES	Welch refrigeration & Lemon Pie Design
Unit 3 Dales Court Business Centre	95 Dales Road	IP1 4JR	Vacant	X	
Unit 4 Dales Court Business Centre	95 Dales Road	IP1 4JR	Dance and Dean	X	
Unit 5 Dales Court Business Centre	95 Dales Road	IP1 4JR	MC Robinson t/a WR Edward	YES	Vacant
Unit 6 Dales Court Business Centre	95 Dales Road	IP1 4JR	Vacant	X	
Unit 7 Dales Court Business Centre	95 Dales Road	IP1 4JR	Coffeelink Ltd	X	
Unit 8 Dales Court Business Centre	95 Dales Road	IP1 4JR	Central Trucks & Bus Parts Ltd.	X	
Unit 9 Dales Court Business Centre	95 Dales Road	IP1 4JR	B & G Services	X	
Unit 10 Dales Court Business Centre	95 Dales Road	IP1 4JR	Vance Plasterers Ltd	X	
Unit 11 Dales Court Business Centre	95 Dales Road	IP1 4JR	The Hot Sausage Company	X	
Unit 11A Dales Court Business Centre	95 Dales Road	IP1 4JR	Ipswich Community Church Admin & Training Centre	X	Was not listed separately last year
Unit 12 Dales Court Business Centre	95 Dales Road	IP1 4JR	S R Calver Building Contractors	X	
Unit 12a Dales Court Business Centre	95 Dales Road	IP1 4JR	Print Room Services Ltd	X	
Unit 14 Dales Court Business Centre	95 Dales Road	IP1 4JR	Traditional Brick & Stones Ltd	X	
Unit 15 Dales Court Business Centre	95 Dales Road	IP1 4JR	Drainage Plus	YES	Vacant
Unit 16 Dales Court Business Centre	95 Dales Road	IP1 4JR	Park Ward Ipswich Ltd.	X	
Unit 17 Dales Court Business Centre	95 Dales Road	IP1 4JR	Ipswich Rider Training (Orwell)	X	
Unit 18 Dales Court Business Centre	95 Dales Road	IP1 4JR	Anglia Foiling & PJ Labels	X	
Unit 19 Dales Court Business Centre	95 Dales Road	IP1 4JR	Fulcher Sports and Technology Ltd	X	
Unit 20 Dales Court Business Centre	95 Dales Road	IP1 4JR	Maljon (Timber Preservation) Ltd	X	

Vacant Units 11 (6) but two are newly recorded units
 Vacant Plots 0 (0)
 Figure in brackets is vacant units 2010/11

Table note: there are also 14 compounds at Dales Court Business Centre, occupancy as follows:

Compound A	Karzees Ltd
Compound B	Karzees Ltd
Compound C	Drainage Plus
Compound D	Mr P Rush
Compound E	Mr D Pheasant
Compound F	The Hot Potato Company
Compound G	Commissionaire Garage Doors Ltd
Compound H	Mr S Calver
Compound I	Big Fun UK.com Ltd
Compound J	Big Fun UK.com Ltd
Compound K	Vance Plasterers Ltd
Compound L	Dance & Dean Ltd
Compound M	Caterhire (Ipswich) Ltd
Compound N	Caterhire (Ipswich) Ltd

3. Eastway Business Park, Sproughton Road

Unit	Address	Post Code	Occupant 2011	Change of Occupant	New Occupant 2012
Billington Food Services Ltd	Europa Way	IP1 5DL	Billington Food Services Ltd	X	
Northgate Vehicle Hire	Europa Way	IP1 5DL	Anglian Willhire	YES	Northgate Vehicle Hire
Thrifty Hire	Europa Way	IP1 5DL	Northgate Vehicle Hire	YES	Thrifty Hire
Global House - Housing	Cadmus Road	IP1 5DL	Housing	X	
Land north of Europa Way adjacent to Northgate Vehicle hire	Land north of Europa Way	IP1 5DL	Vacant land 2.08ha <i>(previous planning permission for housing development IP/05/00893/FUL lapsed)</i>	X	

Vacant Units 0 (0)

Vacant Plots 1 (0) - 2.08ha

Figure in brackets is vacant units/plots in 2010/11

4. Boss Hall Industrial Estate, Sproughton Road

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
Dairy Crest	Boss Hall Road	IP1 5BN	Dairy Crest	X	
1	Boss Hall Road	IP1 5BN	William's Tyre and Exhaust Centre	X	
2	Boss Hall Road	IP1 5BN	Ipswich Hydraulics Ltd	X	
3	Boss Hall Road	IP1 5BN	Brewers	X	
4	Boss Hall Road	IP1 5BN	Johnstone's Decorating	X	
5	Boss Hall Road	IP1 5BN	Geesinknorba	X	
5a	Boss Hall Road	IP1 5BN	Ipswich Hydraulics	X	
6	Boss Hall Road	IP1 5BN	Vacant	X	
6a	Boss Hall Road	IP1 5BN	Vacant	YES	Print Wright
7	Boss Hall Road	IP1 5BN	Unipart Automotive / Brown Brothers	X	
8	Boss Hall Road	IP1 5BN	German, Swedish, French Car Parts	X	
9	Boss Hall Road	IP1 5BN	Beldham Burghman Ltd	YES	Sealex
9a	Boss Hall Road	IP1 5BN	IP & PS Industrial	X	
9b	Boss Hall Road	IP1 5BN	National Blood Service	X	
10	Boss Hall Road	IP1 5BN	Tip and Lift / Gallagher	X	
11	Boss Hall Road	IP1 5BN	Tip and Lift	X	
12	Boss Hall Road	IP1 5BN	Vacant	X	
13	Boss Hall Road	IP1 5BN	Fairview Lifting Gear	X	
14	Boss Hall Road	IP1 5BN	Bee Bee Refinishing Supplies Ltd / Standox	X	
15	Boss Hall Road	IP1 5BN	Vacant	X	
16	Boss Hall Road	IP1 5BN	Vacant	X	
17	Boss Hall Road	IP1 5BN	Vacant	YES	East of England Co-op
18	Boss Hall Road	IP1 5BN	East of England Co-op	YES	Stoke Hall Garage Ltd
19	Boss Hall Road	IP1 5BN	Hawk Taxis	YES	Stoke Hall Garage Ltd & Hawk Express Cabs Ltd
20	Boss Hall Road	IP1 5BN	East of England Co-op	YES	Vacant
20a	Boss Hall Road	IP1 5BN	Vacant	X	
21	Boss Hall Road	IP1 5BN	Dairy Crest	X	
22-31	Boss Hall Road	IP1 5BN	East of England Co-op	X	
33	Boss Hall Road	IP1 5BN	JL Bragg Ltd	X	
34	Boss Hall Road	IP1 5BN	In use occupier not known	YES	J L Bragg (Ipswich) Ltd
35	Boss Hall Road	IP1 5BN	Techno-graphic	YES	Vacant
36	Boss Hall Road	IP1 5BN	Factair Ltd	YES	Vacant
37	Boss Hall Road	IP1 5BN	In use occupier not known	YES	Factair Ltd
38	Boss Hall Road	IP1 5BN	Suffolk Fasteners (Ipswich)	X	
39	Boss Hall Road	IP1 5BN	Gill Insulation Contractors	X	
40	Boss Hall Road	IP1 5BN	Black Jack Group	X	
41-45	Boss Hall Road	IP1 5BN	FAS Ipswich Ltd.	X	
46	Boss Hall Road	IP1 5BN	Ceramic Tiles Ltd Distribution Centre	X	
47	Boss Hall Road	IP1 5BN	Rackhams	X	
48	Boss Hall Road	IP1 5BN	Rackhams	X	
49	Boss Hall Road	IP1 5BN	Factair	X	
23	Boss Hall Road	IP1 5BN	Dairy Crest	X	

Vacant Units 8 (4)

Vacant Plots 0 (0)

Figures in brackets are vacant units in 2010-11

5. Hadleigh Road Industrial Estate

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
Bolton Aerospace	Hadleigh Road	IP2 0EG	Bolton Aerospace	X	
Western House, Floor 1	Hadleigh Road	IP2 0HP	Samskip Multimodal Container Logistics	X	
Western House, Floor 2	Hadleigh Road	IP2 0HP	Samskip MCL	X	
Western House, Floor 3	Hadleigh Road	IP2 0HP	Samskip MCL	X	
Western House, Floor 4	Hadleigh Road	IP2 0HP	Network Rail	X	
Western House, Floor 5	Hadleigh Road	IP2 0HP	Network Rail	X	
Former Harris	Hadleigh Road	-	Vacant site (7.57 ha total but c. 5.0 ha will remain after chord)	X	Construction of chord currently taking place
Norris House	Hadleigh Road	IP2 0HU	CJ Electricals	YES	Vacant
160	Hadleigh Road	IP2 0HH	Brightspace	X	
178 – 184	Hadleigh Road	-	Vacant	X	
Rear of 164-190	Elton Park Works	-	Vacant - site being cleared (2.1ha)	X	
Unit 1a	Elton Park Works	IP2 0DD	Lucas Transport Services	X	
Unit 2a	Elton Park Works	IP2 0DD	Clarks International Ltd	X	
Unit 3a	Elton Park Works	IP2 0DD	New City Storage	YES	Smart Touch
Unit 4a	Elton Park Works	IP2 0DD	Smart Touch	X	
Unit 1b	Elton Park Works	IP2 0DD	P Stevenson Joinery	X	
Unit 2b	Elton Park Works	IP2 0DD	AA Motor Medic	X	
Unit 3b	Elton Park Works	IP2 0DD	Vacant	X	
Unit 4b	Elton Park Works	IP2 0DD	AA Motor Medic	X	
Unit 5b	Elton Park Works	IP2 0DD	Not Known	YES	Vacant
Unit 1c	Elton Park Works	IP2 0DD	Elton Park Garage	X	
Unit 2c	Elton Park Works	IP2 0DD	S Clarke Vehicle Engineers	X	
Unit 3c	Elton Park Works	IP2 0DD	T&R Ices	X	
Unit 4c	Elton Park Works	IP2 0DD	Not Known	YES	Vacant
Unit 5c	Elton Park Works	IP2 0DD	Vacant	YES	Whitwell Services
Unit 6c	Elton Park Works	IP2 0DD	Vacant	YES	Boots the Chemists Ltd
Vacant land	Elton Park Works	IP2 0HU	Vacant site (1.15 ha)	X	
Rear of 1a	Elton Park Works	IP2 0HU	Easy Store24/7	X	
Tubeway Sales	Elton Park Works	IP2 0HN	Tubeway Sales	X	
Ellenor House	Elton Park Works	IP2 0DD	Carillion	X	
A&R Building	Elton Park Works	IP2 0DQ	Suffolk Warehousing Ltd	X	
Marine & Auto Electrics	Elton Park Works	IP2 0DD	Marine & Auto Electrics	X	
Storage Warehouse	Elton Park Works	IP2 0DD	East Anglian Mini Centre	X	
1	Dunlop Road	IP2 0UG	Universal Tyre & Autocentre	X	
7	Dunlop Road	IP2 0UG	Semer Plant and Tool Hire	YES	Vacant
Graphic House,9,	Dunlop Road	IP2 0UG	Boswell Printers	X	
9	Dunlop Road	IP2 0UG	XL Windows	X	
11	Dunlop Road	IP2 0UG	Capital Hair & Beauty Supplies	X	
2	Dunlop Road	IP2 0UG	Cavalier Haulage	X	
Unit 7 Rutherford Centre	4 Dunlop Road	IP2 0UG	Mears Care Ltd	X	
Unit 6 Rutherford Centre	6 Dunlop Road	IP2 0UG	Acescott Management Services	X	
Unit 5 Rutherford Centre	Dunlop Road	IP2 0UG	Previously recorded with Unit 4	YES	My Hounds Wash & Groom
Unit 4 Rutherford Centre	8 & 10 Dunlop Road	IP2 0UG	Defacto Software	YES	Vacant

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
Unit 3 Rutherford Centre	12 Dunlop Road	IP2 0UG	Vacant	X	
Unit 2 Rutherford Centre	14 Dunlop Road	IP2 0UG	Wildings	X	
Unit 1 Rutherford Centre	16 Dunlop Road	IP2 0UG	Easilife Cleaning Services	X	
18	Dunlop Road	IP2 0UG	Lambourne International Ltd	X	
Bella House, 20	Dunlop Road	IP2 0UG	Alfa Bella	X	
22	Dunlop Road	IP2 0UG	ICOSYS	X	
24	Dunlop Road	IP2 0UG	MB Martial Arts Supercentre	YES	Blackwell Academy Martial Arts Excellence
1 Brookhouse Business Park	Brunel Road	IP2 0EF	Cabsmart	X	
2 Brookhouse Business Park	Brunel Road	IP2 0EF	Vacant	YES	Printing Supplies
3 Brookhouse Business Park	Brunel Road	IP2 0EF	Sharp Aesthetics	X	
4 Brookhouse Business Park	Brunel Road	IP2 0EF	Balloon Occasions	X	
5 Brookhouse Business Park	Brunel Road	IP2 0EF	Vacant	X	
6 Brookhouse Business Park	Brunel Road	IP2 0EF	Auto-Look	X	
7 Brookhouse Business Park	Brunel Road	IP2 0EF	Simba Sports Products	X	
8 Brookhouse Business Park	Brunel Road	IP2 0EF	Vacant	X	
9 Brookhouse Business Park	Brunel Road	IP2 0EF	Auto-Gnosis	YES	Vacant
10 Brookhouse Business Park	Brunel Road	IP2 0EF	G&A Fire Protection Ltd	X	
11 Brookhouse Business Park	Brunel Road	IP2 0EF	The Main Ingredient	X	
12 Brookhouse Business Park	Brunel Road	IP2 0EF	Martin C Gilbert Electricians	X	
13 Brookhouse Business Park	Brunel Road	IP2 0EF	IEM Caterquip	YES	LINCAT Catering
14 Brookhouse Business Park	Brunel Road	IP2 0EF	IEM Caterquip	X	
15 Brookhouse Business Park	Brunel Road	IP2 0EF	Procast Ltd	X	
16 Brookhouse Business Park	Brunel Road	IP2 0EF	Brookhouse Volvo Parts	X	
17 Brookhouse Business Park	Brunel Road	IP2 0EF	Vacant	X	
18 Brookhouse Business Park	Brunel Road	IP2 0EF	EES Ltd	X	
19 Brookhouse Business Park	Brunel Road	IP2 0EF	Eastern Entertainment Services Ltd	X	
20 Brookhouse Business Park	Brunel Road	IP2 0EF	Seasons Ltd	X	
21 Brookhouse Business Park	Brunel Road	IP2 0EF	Stav Print	X	
22 Brookhouse Business Park	Brunel Road	IP2 0EF	Lankesters Conservatories	X	
23 Brookhouse Business Park	Brunel Road	IP2 0EF	Falcon Windows	X	
24 Brookhouse Business Park	Brunel Road	IP2 0EF	Falcon Glass and Windows	X	

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
25 Brookhouse Business Park	Brunel Road	IP2 0EF	321 Printing	YES	Vacant
26 Brookhouse Business Park	Brunel Road	IP2 0EF	Ipswich Trade Frames	X	
4	Brunel Road	IP2 0EF	Ancient House Press	X	
8	Brunel Road	IP2 0EX	British Oxygen Co Ltd	X	
5	Brunel Road	IP2 0UB	Splash	X	
Land adjacent to 5	Brunel Road	IP2 0UB	Pack and Stack	X	
1	Bailey Close	IP2 0UD	Deben Print Co	X	
3	Bailey Close	IP2 0UD	Pack Stack Self Storage	X	
5	Bailey Close	IP2 0UD	Best Badges	X	
7	Bailey Close	IP2 0UD	Wardley Electronics Ltd	X	
9	Bailey Close	IP2 0UD	Vacant	X	
11	Bailey Close	IP2 0UD	Vacant	YES	Carr Road Distribution Ltd
13	Bailey Close	IP2 0UD	Vacant	X	
15	Bailey Close	IP2 0UD	Frost Motor Sport Services	YES	Vacant
8	Bailey Close	IP2 0UD	Window Clean Centre	X	
6	Bailey Close	IP2 0UD	Vacant	YES	Cleaning Technicians
4	Bailey Close	IP2 0UD	Dulux Decorator Centre	X	
2	Bailey Close	IP2 0UD	Tools with a mission	X	
1	Arkwright Road	IP2 0UB	Magnet Plc	X	
3	Arkwright Road	IP2 0UB	Motor Parts Direct	X	
5	Arkwright Road	IP2 0UB	Bolton Recycling	X	
7	Arkwright Road	IP2 0UB	Gofer Ltd	X	
11	Arkwright Road	IP2 0UB	Edmunson Electrical Ltd	X	
13	Arkwright Road	IP2 0UB	BOC Gas & Gear	X	
17	Arkwright Road	IP2 0UB	Howdens Joinery Co	X	
19	Arkwright Road	IP2 0UB	Transco	X	
25	Arkwright Road	IP2 0UB	Tuffnells Parcels Express Ltd	X	
2	Arkwright Road	IP2 0UB	Euromix Concrete	X	
10	Crompton Road	IP2 0UB	Kocurek Excavators	X	
6	Crompton Road	IP2 0UQ	Vacant	YES	Speedy Services
8	Crompton Road	IP2 0UQ	Tradequip / Wickes Ltd	YES	Vacant
5	Crompton Road	IP2 0UQ	Booker Cash & Carry	X	
1	Baird Close	IP2 0UF	Yodel	YES	Vacant
2	Baird Close	IP2 0UF	Fuller Davis Printing	X	
1	Whittle Road	IP2 0UH	Suffolk County Council	YES	Eastern Facilities Management Solutions
6	Whittle Road	IP2 0UH	Previously recorded as 6 & 8 - Mansion House & J Mattison Bedding Group	X	Glanmar Handcrafted Beds & Beds Direct-2U
8	Whittle Road	IP2 0UH	Previously recorded as 6 & 8 - Mansion House & J Mattison Bedding Group	YES	Ancient House Printing Group
7 (Gipping House)	Whittle Road	IP2 0UH	Ipswich Borough Contracts	X	

Vacant Units 18 (15)
Vacants Plots 3 (2) - 8.25 ha
Figure in brackets is vacant units/plots in 2010/11

6. South of London Road, East of Scrivener Drive

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
517	London Road	IP2 0ST	YMCA Training	X	
Part 1	Scrivener Drive	IP2 0SD	<i>Vacant</i>	YES	Proveeda
Part 1	Scrivener Drive	IP2 0SD	<i>Vacant</i>	YES	Landspeed
3	Scrivener Drive	IP2 0SD	TruckForce	X	
5	Scrivener Drive	IP2 0SD	Monarch Joinery Ltd	X	
7	Scrivener Drive	IP2 0SD	City Electrical Factors Ltd	X	
9	Scrivener Drive	IP2 0SD	Suffolk Scrap Store Project	X	

Vacant Units 0 (1)

Vacant Plots 0 (0)

Figures in brackets are vacant units 2010-11

7. Handford Road, Ranelagh Road, Portman's Walk, Princes Street and Commercial Road area

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
Former VA Marriott	Handford Road	IP1 2BA	<i>Vacant</i>	YES	Residential use under construction
British Telecom	Bibb Way	IP1 2EQ	British Telecom	X	
Housing site	Handford Road		Housing site	X	
7	Portman's Walk	IP1 2DW	<i>Vacant land</i>	YES	Camel Sand & Gravel
11	Portman's Walk	IP1 2DW	Cemex	X	
6 & 8	Portman's Walk	-	IBC owned land (skip and wheelie bin storage)	X	
10	Portman's Walk	IP1 2DW	Belstead Car Services	X	
12	Portman's Walk	IP1 2DW	Auto Look	YES	BTN Auto Services
14	Portman's Walk	IP1 2DW	<i>Vacant</i>	X	
16-20	Portman's Walk	IP1 2DW	John R Cox	X	
22	Portman's Walk	IP1 2DW	<i>Vacant</i>	YES	John R Cox/Astons
24	Portman's Walk	IP1 2DW	MSJ Body Repairs	YES	<i>Vacant</i>
26	Portman's Walk	IP1 2DW	<i>Vacant</i>	X	
28	Portman's Walk	IP1 2DW	McAVAC Car Valet	X	
30 & 32	Portman's Walk	IP1 2DW	Astons	X	
88	Princes Street	IP1 1RY	Avanti Autos	X	
90-98	Princes Street	IP1 1RY	Landspeed & Proveeda	YES	<i>Vacant</i>
100	Princes Street	IP1 1RY	Drum and Monkey Public House	X	
I B C	Princes Street	-	Ipswich Borough Council Car Park	X	
Portman House, 120	Princes Street	IP1 1RS	CSV Media Clubhouse	X	
Churchman's House	Portman Road	IP1 2BN	Residential units	X	
141	Princes Street	IP1 1QJ	Public Car Park	YES	RCP Parking
143 (temp pp 10/00780, 2 New Cardinal St)	Princes Street	IP1 1QJ	Europcar	YES	RCP Parking
145	Princes Street	IP1 1QJ	Riley's Snooker Hall	X	
153	Princes Street	IP1 1QB	Suffolk Life	X	
159	Princes Street	IP1 1QJ	Berkeley Business Centres	YES	<i>Vacant</i>
Royal Mail	Commercial Road	IP1 1AA	Royal Mail Sorting Office	X	
Fire Station	Princes Street	IP1 1RS	Fire Station	X	
Police Car Park	Chancery Road	-	SCC Car Park	X	
1	Russell Road	IP1 2AG	Crown Court	X	
2 to 4	Russell Road	IP1 2BE	Staples	X	
6	Russell Road	IP1 2BX	Fitness First	YES	Klick Fitness
Endeavour House, 8	Russell Road	IP1 2QW	Suffolk County Council	X	
3-7 (Land to rear of Grafton House)	Russell Road		<i>Vacant (0.31 hectares)</i>	X	
9	Russell Road	IP1 2DE	<i>Vacant</i>	YES	Handelsbanken (A2 use)
11	Russell Road	IP1 2DE	<i>Vacant</i>	X	
13	Russell Road	IP1 2DE	<i>Vacant</i>	X	
Grafton House, 15-17	Russell Road	IP1 2DE	Ipswich Borough Council	X	
19	Russell Road	IP1 2DE	<i>Vacant</i>	YES	IBC Print Unit
21	Russell Road	IP1 2DE	Premier Store	X	Ceased trading Sept 2012
Gipping Court, 4	Constantine Road	IP1 2EB	NTL and SCC	X	
2	Constantine Road	IP1 2DH	Suffolk County Council	YES	Virgin Media
3	Constantine Road	IP1 2DH	Car park	X	
Constantine House, 5,	Constantine Road	IP1 2DH	Suffolk County Council	X	
7	Constantine Road	IP1 2DH	Ipswich Buses Ltd	X	
Voyage Housing site	Ranelagh Road	-	Housing site - completed	X	

Vacant Units 7 (7)

Vacant Plots 1 (2) - 0.31ha

Figure in brackets is vacant units/plots in 2010-11

8. Dock Street, Great Whip Street, Gower Street

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
8 & 12	Dock Street	IP2 8ET	FJD Commercial	X	
2 – 6	Great Whip Street	IP2 8EY	Vacant	X	
8	Great Whip Street	IP2 8EY	Vacant	X	
10	Great Whip Street	IP2 8EY	Chancery Garage Ltd	X	
1	Gower Street	IP2 8EX	CRC	YES	Mark Munday
2	Gower Street	IP2 8EX	Handfield Accessories	X	
3	Gower Street	IP2 8EX	Rookyard Development	YES	Vacant
4	Gower Street	IP2 8EX	All UK Signs	X	
5	Gower Street	IP2 8EX	Carpet Solutions & Ultimate Flooring Solutions	X	
6	Gower Street	IP2 8EX	Premier Formes	X	
7	Gower Street	IP2 8EX	Ultimate Flooring Solutions	X	
7a	Gower Street	IP2 8EX	R W Bond Printers	X	
8	Gower Street	IP2 8EX	FJD Commercial (previously incorrectly shown as vacant)	X	
9	Gower Street	IP2 8EX	Vacant	X	
10	Gower Street	IP2 8EX	Dynamite Displays / Straight to Canvas	YES	DG Design and Graphics
11	Gower Street	IP2 8EX	DG Design and Graphics	X	
12	Gower Street	IP2 8EX	Al Capone's Kitchen / Spice of India	YES	AB Tronix
13	Gower Street	IP2 8EX	Vacant	YES	IBC Culture & Leisure
14	Gower Street	IP2 8EX	Vacant	YES	Day Poultry

Vacant Units 4 (6)

Vacant Plots 0 (0)

Figure in brackets is vacant units in 2010-11

9. Riverside Industrial park and West Bank Area

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
Unit 1, Riverside Industrial Park	Rapier Street	IP2 8JX	Big Box Self Storage	X	
Unit 2, Riverside Industrial Park	Rapier Street	IP2 8JX	Homestyle UK Windows Ltd Trade Supply Windows	X	
Unit 2a, Riverside Industrial Park	Rapier Street	IP2 8JX	Scrumpymac Ltd (previously recorded as Trade Supply Windows)	X	
Unit 3, Riverside Industrial Park	Rapier Street	IP2 8JX	P Freeman (previously recorded as vacant)	X	
Unit 4, Riverside Industrial Park	Rapier Street	IP2 8JX	SCC Archaeological Service	X	
Unit 5, Riverside Industrial Park	Rapier Street	IP2 8JX	Vacant	X	
Unit 6, Riverside Industrial Park	Rapier Street	IP2 8JX	DHL	YES	Vacant
Unit 7, Riverside Industrial Park	Rapier Street	IP2 8JX	Creative Cosmetics Ltd	X	
Unit 8, Riverside Industrial Park	Rapier Street	IP2 8JX	Fish Trade Supplies	X	
Unit 9, Riverside Industrial Park	Rapier Street	IP2 8JX	Vacant	X	
Unit 10, Riverside Industrial Park	Rapier Street	IP2 8JX	Vacant	X	
Unit 11 & 11a, Riverside Industrial Park	Rapier Street	IP2 8JX	Perspective Signs	X	
Unit 12, Riverside Industrial Park	Rapier Street	IP2 8JX	The Bathroom Collection/City Plumbing	X	
Unit 13, Riverside Industrial Park	Rapier Street	IP2 8JX	Vacant	YES	AVMAR Ltd
Unit 14, Riverside Industrial Park	Rapier Street	IP2 8JX	Impact East	YES	Re-Create
Unit 15, Riverside Industrial Park	Rapier Street	IP2 8JX	Vacant	YES	Re-Create
Unit 16, Riverside Industrial Park	Rapier Street	IP2 8JX	Let's Party	YES	Onezerosix Ltd
Units 17-18, Riverside Industrial Park	Rapier Street	IP2 8JX	BMS Imaging	X	
Unit 19, Riverside Industrial Park	Rapier Street	IP2 8JX	Graham, The Plumbers Merchant	X	
Unit 20a, Riverside Industrial Park	Rapier Street	IP2 8JX	Pirtek Ipswich	X	
Unit 20 & 21, Riverside Industrial Park	Rapier Street	IP2 8JX	Perspective Signs Ltd	X	
Unit 22, Riverside Industrial Park	Rapier Street	IP2 8JX	St Elizabeth's Hospice Distribution Centre	X	
Unit 23, Riverside Industrial Park	Rapier Street	IP2 8JX	CAS Electronics	X	
Unit 24, Riverside Industrial Park	Rapier Street	IP2 8JX	Vacant	X	
Unit 25, Riverside Industrial Park	Rapier Street	IP2 8JX	Canny Work & Leisurewear	X	
Unit 26, Riverside Industrial Park	Rapier Street	IP2 8JX	Mason CIE Ltd	YES	Vacant
Unit 27, Riverside Industrial Park	Rapier Street	IP2 8JX	Vacant	X	
Unit 28, Riverside Industrial Park	Rapier Street	IP2 8JX	City Plumbing	X	
Unit 29, Riverside Industrial Park	Rapier Street	IP2 8JX	City Plumbing	X	
Housing	Rapier Street	-	Housing site - completed	X	

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
West Bank House, West Bank Terminal	Wherstead Road	IP2 8NB	Associated British Ports	X	
West Bank Terminal	Wherstead Road	IP2 8NB	Magnus Group Ltd	X	
West Bank Terminal	Wherstead Road	IP2 8NB	Brett Aggregates	X	
West Bank Terminal	Wherstead Road	IP2 8NB	Pentalver	X	
West Bank Terminal	Wherstead Road	IP2 8NB	Dyer Welding	X	
West Bank Terminal	Wherstead Road	IP2 8NB	Dunn Bros	X	

Vacant Units 7 (9)

Vacant Plots 0 (0)

Figures in brackets are vacant units 2010-11

Other employers found through address / postcode records

West Bank Area	Wherstead Road	IP2 8NB	Felixstowe International Shipping Ltd	YES	No record found 2012
West Bank Area	Wherstead Road	IP2 8NB	Molloy Commercials Ltd	YES	No record found 2012
West Bank Area	Wherstead Road	IP2 8NB	Community Shipping Ltd	YES	No record found 2012
West Bank House, West Bank Terminal	Wherstead Road	IP2 8NB	Ferryways	YES	No record found 2012
West Bank Area	Wherstead Road	IP2 8NB	Baltic Forest Lines	YES	No record found 2012
The Gatehouse West Bank Terminal	Wherstead Road	IP2 8NB	Westbank Timber Ltd	YES	Vacant
47 Arm Self Store	Wherstead Road	IP2 8LY	Carpets Direct	YES	No record found 2012
The Gatehouse West Bank Terminal	Wherstead Road	IP2 8NB	(NWT) Northern Wood Terminals Ltd (not previously recorded)		
West Bank House, West Bank Terminal	Wherstead Road	IP2 8LW	Archival Record Management Self Storage PLC (not previously recorded)		
West Bank Terminal	Wherstead Road	IP2 8NB	Consort Shipping (not previously recorded)		
West Bank Terminal	Wherstead Road	IP2 8NB	C. Ro Ports Ipswich Ltd (not previously recorded)		
West Bank Terminal	Wherstead Road	IP2 8NB	North Sea Ferries Ltd (not previously recorded)		

10. Cavendish Street and White Elm Street

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
Units 2-4	5 Cavendish Street	IP3 8AX	Not previously recorded		Vacant
Unit 1	5 Cavendish Street	IP3 8AX	Newey and Eyre Ltd	X	
Land adjacent	5 Cavendish Street	IP3 8AX	<i>Vacant site 0.06ha with planning permission (11/00448/FUL)</i>		
9	Cavendish Street	IP3 8AX	Snakes and Ladders	X	
17	Cavendish Street	IP3 8AX	Raja Stores	X	
21	Cavendish Street	IP3 8AX	Prestige Car Repairs Ltd	X	
59-63	Cavendish Street	IP3 8AX	Grove Sprays	X	
75	Cavendish Street	IP3 8AX	Springvale Foods	X	
85	Cavendish Street	IP3 8AX	Kays Electronics Ltd	X	
Housing	Cavendish Street	IP3 8AX	Housing	X	
2	Cavendish Street	IP3 8BG	Speedy Central Services Ltd	X	
46-70	Cavendish Street	IP3 8AX	Builders Equipment	X	
J J Wilson	White Elm Street	IP3 8BA	J J Wilson	X	
A T S	White Elm Street	IP3 8BA	Associated Tyre Specialists	X	

Vacant units 1 (0)

Vacant plots 1 (0) - 0.06ha

Figures in brackets are vacant units 2010-11

11. Holywells Close and Holywells Road Area

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
Unit 1	Trinity Street	IP3 0AB	Plumb Mate	X	
Unit 2	Trinity Street	IP3 0AB	Plumb Mate	X	
Units 3-4	Trinity Street	IP3 0AB	Crown Paints	X	
Unit 5	Trinity Street	IP3 0AB	Rexel Senate	YES	Vacant
5-13	Unity Street	IP3 0AP	Car Rite & J T Elvin Ltd	X	
14-36	Unity Street	IP3 0AP	J T Elvin Ltd, Mrytle Road Car Sales & United Vehicle Services	X	
Unit 1	Holywells Close	IP3 0AW	Require IT	YES	Easy Joint
Unit 2	Holywells Close	IP3 0AW	G W Tyres	X	
Units 3-5	Holywells Close	IP3 0AW	SCC Library Store	X	
Unit 7	Holywells Close	IP3 0AW	Barkers	X	
Unit 8	Holywells Close	IP3 0AW	Vacant	X	
Unit 10	Holywells Close	IP3 0AW	Anglian Roofing Supplies	X	
Unit 11	Holywells Close	IP3 0AW	B H Ellis and Son	YES	Liquidline
2	Cliff Road	-	MAR Export	YES	Hawk Express Services
6	Cliff Road	IP3 0AY	Vacant	YES	MAR Export
8	Cliff Road	IP3 0AY	Willis Group	X	
10	Cliff Road	IP3 0AY	Greencarrier PTS Ltd	YES	Axter Roofing
12	Cliff Road	IP3 0AY	Greencarrier PTS Ltd	X	
1	Holywells Road	IP3 0DL	Anglia Motorcycles / Chris Self Motorcylces	X	
3	Holywells Road	IP3 0DL	Supertread Tyres	X	
5	Holywells Road	IP3 0DL	Kent Blaxill	X	
7-9	Holywells Road	IP3 0DL	Medi Plinth	X	
11	Holywells Road	IP3 0DL	Johnstone's Leyland Decorating Centre	X	
15	Holywells Road	IP3 0DL	CVS (Anglia) Ltd, Isuzu Truck Ltd	X	
17	Holywells Road	IP3 0DL	FIS Windows Ltd & Albion Car Sales	X	
19	Holywells Road	IP3 0DL	Vacant	X	
21-23	Holywells Road	IP3 0DL	Ipswich Fireplace Centre	X	
25	Holywells Road	IP3 0DL	P Seager Engineers	X	
27	Holywells Road	IP3 0DL	Ipswich Tyre & Exhaust Centre	YES	Vacant
29	Holywells Road	IP3 0DL	Ipswich Heating Components Ltd	X	
31-35	Holywells Road	IP3 0DL	MJS	X	
37-41	Holywells Road	IP3 0DL	Ipswich Tyre and Exhaust Centre	X	
43	Holywells Road	IP3 0DL	Jayar Cars and Commercial Factors	X	

Vacant Units 4 (2)

Vacant Plots 0 (0)

Figures in brackets are vacant units 2010-11

12. Landseer Road, Greenwich Close, Cliff Quay, Sandy Hill Lane, Raeburn Road South Area

Unit	Address	Post Code	Occupant 2011	Change of Occupant ?	New Occupant 2012
1	Greenwich Close	IP3 ODD	<i>Vacant</i>	YES	JCG
2	Greenwich Close	IP3 ODD	DPL Electrical	X	
3	Greenwich Close	IP3 ODD	Westgate Precision Engineering	X	
4	Greenwich Close	IP3 ODD	DPL Electrical	X	
5	Greenwich Close	IP3 ODD	<i>Vacant</i>	YES	J.P. Spivey
6	Greenwich Close	IP3 ODD	Signs Express	X	
7	Greenwich Close	IP3 ODD	AMX Offset Services	X	
8	Greenwich Close	IP3 ODD	Collins and Curtis	X	
9	Greenwich Close	IP3 ODD	<i>Vacant</i>	YES	Crisp Engineering
11	Greenwich Close	IP3 ODD	Crisp Engineering	X	
13	Greenwich Close	IP3 ODD	Benson Viscometers	X	
15	Greenwich Close	IP3 ODD	Benson Viscometers	X	
17	Greenwich Close	IP3 ODD	Dave Catchpole	X	
19	Greenwich Close	IP3 ODD	<i>Vacant</i>	YES	Occupier not known
21-23	Greenwich Close	IP3 ODD	<i>Vacant</i>	YES	Extreme Muscle Gym
25	Greenwich Close	IP3 ODD	Target Plant and Sales Ltd	X	
27	Greenwich Close	IP3 ODD	<i>Vacant</i>	YES	Columbus
29	Greenwich Close	IP3 ODD	Columbus	X	
31	Greenwich Close	IP3 ODD	Iron Glaze	X	
33	Greenwich Close	IP3 ODD	Robert Forsdike Ltd	X	
Former Econorent	Toller Road	IP3 OBJ	<i>Vacant</i>	X	
Unit 2 Landseer Business Park	Landseer Road	IP3 OAZ	Riverside Clinic	X	Closed 1/7/12
Unit 4 Landseer Business Park	Landseer Road	IP3 OAZ	<i>Vacant</i>	X	
Unit 6 Landseer Business Park	Landseer Road	IP3 OAZ	<i>Vacant</i>	X	
9 + 11 Landseer Business Park	Landseer Road	IP3 OAZ	I S Logistics Ltd (not previously recorded)		
Units 8-20 Landseer Business Park	Landseer Road	IP3 OBD	Anglo Norden	X	
22-28 (Landseer Business Park)	Landseer Road	IP3 OAZ	IMOREX Shipping	X	
40	Landseer Road	IP3 ODG	Hardy Craske	X	
46 (Orwell Business Centre)	Landseer Road	IP3 ODB	<i>Vacant</i>	X	
60 and Vopak	Landseer Road	IP3 OBG	Vopak Terminal	YES	<i>Vacant</i>
Shell Direct	Greenwich Road	IP3 ODE	Southern Counties Fuels	YES	<i>Vacant</i>
Cliff Quay Brewery	Cliff Quay	IP3 OAZ	Earl Soham Brewery / Cliff Quay Bewery	YES	<i>Vacant</i>
Anglo Norden	Greenwich Road	-	Anglo Norden Forest Products Ltd	X	
Former Cory Bros	Cliff Quay	IP3 OBZ	<i>Vacant</i>	X	
Grain Terminal	Cliff Quay	IP3 OBG	The Grain Terminal Ipswich Ltd	X	
Ipswich Port Ltd	Cliff Quay	-	The Grain Terminal Ipswich Ltd, IAWS Fertilizers	X	
70	Landseer Road	IP3 OBS	Bauder	X	
Department of Transport	Landseer Road	IP3 ODF	<i>Vacant</i>	YES	Dept of Transport
Former Tallspan Norsk Hydro	Sandy Hill Lane	-	<i>Vacant (current planning permission for Retail Warehousing on 3.51ha - whole site 6.55ha)</i>	X	
86	Sandy Hill Lane	IP3 OHZ	isg Jackson Ltd	X	
88	Sandy Hill Lane	IP3 OBB	<i>Vacant</i>	X	
Horley Motors	Sandy Hill Lane	IP3 OHY	Horley Motors	X	
Unit 1 Cocksedge Business Park	Sandy Hill Lane	IP3 OHY	<i>Vacant</i>	YES	Strata Natural Stone
Unit 2 Cocksedge Business Park	Sandy Hill Lane	IP3 OHY	Strata Natural Stone	X	

Unit	Address	Post Code	Occupant 2011	Change of Occupant ?	New Occupant 2012
Units 3-5 Cocksedge Business Park	Sandy Hill Lane	IP3 0HY	SCC Records Management	X	
130	Sandy Hill Lane	IP3 0NA	Newmarket Plant Hire	X	
Former British Energy	Sandyhill Lane		<i>Vacant land (5.25ha) - not previously recorded</i>		
Former Volvo Concessionaires	Sandy Hill Lane	IP3 0HY	<i>Vacant land (5.85 ha) part used by Strata Stone</i>	X	
Freight Kare	Raeburn Road South	IP3 0ET	Freight Kare, Cooks Waste Kare, Ipswich MiniSkip	X	
Securicor Centre	Raeburn Road South	IP3 0ET	Group 4 Securicor	X	
Five Castles Press	Raeburn Road South	IP3 0ET	Five Castles Press	YES	The Print Factory

Vacant units 9 (15)

Vacant Plots 3 (2) -17.65 ha

Figures In brackets are vacant units 2010-11

Other Employers found through address / postcode records

Lister Locks Ltd	Raeburn Road	IP3 0ES	Britannia Storage & Distribution	X	
	Raeburn Road South	IP3 0ET	P & P Haulage Ltd		No record found 2012
Van Ommeren Tank Terminal	Landseer Road	IP3 0DE	Butler Fuels		No record found 2012
Van Ommeren Tank Terminal	Landseer Road	IP3 0DE	Pace Fuel Care		No record found 2012
Vopak Terminal	Cliff Quay	IP3 0BE	Eco Oil Ltd	X	
	Cliff Quay	IP3 0BS	Cory Bros		
Shed 14	Cliff Quay	IP3 0BG	IAWS Fertilizers	X	
	Cliff Quay	IP3 0BS	Sentinel Shipping Services		
No1 Shed	Cliff Quay	IP3 0BS	Southern Cement Ltd	X	
The Brewery Warehouse	Cliff Quay	IP3 0BE	Rapid Transport	X	
	Cliff Quay	IP3 0BE	Hythe Shipping (not previously recorded)		
Grain Terminal	Cliff Quay	IP3 0BG	Powell Duffryn Shipping Services (not previously recorded)		

13. Foxhall Road, Felixstowe Road, Stanley Avenue, Derby Road

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
Foxgrove Gardens	Foxhall Road		Housing site - complete		
Anglia Garage	Derby Road	IP3 8DJ	Coastal Building Supplies Ltd	X	
Concorde Garage	Derby Road	IP3 8DJ	Vacant	X	
Co-op Depot	Felixstowe Road	-	Ipswich & Norwich Co-operative Society Ltd	X	
Rosehill Centre	Felixstowe Road	-	Aldi/Co-op Foodstores	X	
22A	Hines Road	IP3 9BG	Concord Video and Film Council Ltd	X	
22B	Hines Road	IP3 9BG	Not previously recorded		Galaxsea
24	Hines Road	IP3 9BG	John Grose	YES	Alpha Cars
237	Felixstowe Road	IP3 9BN	British Telecom	X	
239	Felixstowe Road	IP3 9BN	Rushmere Garden Estates	X	
239	Felixstowe Road	IP3 9BN	Sunningdale Maintenance (Ipswich) Ltd	X	
241	Felixstowe Road	IP3 9BN	Sunningdale Joinery	X	
Unit 1, 243	Felixstowe Road	IP3 9BN	The Fitness Unit Ltd	X	
Unit 2, 243	Felixstowe Road	IP3 9BN	AV Unit	X	
Unit 3, 243	Felixstowe Road	IP3 9BN	AV Unit	X	
247	Felixstowe Road	IP3 9BP	NACRO	X	
253	Felixstowe Road	IP3 9BN	Blockbuster	X	
273-297	Felixstowe Road	IP3 9BN	Fork Rent, Redi Hire and Trucks 'R' Us (Gardwell Security) GSL	X	
255	Felixstowe Road	IP3 9BN	Dardon	X	
257	Felixstowe Road	IP3 9BN	Hughes Electrical	X	
259	Felixstowe Road	IP3 9BN	Ipswich Vehicle Refinishers Ltd	X	

Vacant Units 1(2)

Vacant Plots 0 (0)

Figures in brackets are vacant units in 2010-11

14. Wright Road, Cobham Road

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
2	Wright Road	IP3 9JG	East Anglian Wire Works, Aircool Services	X	
4	Wright Road	IP3 9JG	O B O Scaffolding	X	
6/6a	Wright Road	IP3 9JG	Genesis	X	
20	Wright Road	IP3 9JG	Speedy Hire	X	
Ipswich Transport Museum	Cobham Road	IP3 9JD	Ipswich Transport Museum	X	
Environment Agency	Cobham Road	IP3 9JD	Environment Agency	X	

Vacant Units 0 (0)

Vacant plots 0 (0)

Figures in brackets are vacant units 2010-11

15. The Drift, Leslie Road, Nacton Road

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
Unit 1 The Quadrangle Centre	The Drift	IP3 9QR	BLT Direct	YES	Chase Accountants Ltd
Unit 2 The Quadrangle Centre	The Drift	IP3 9QR	Vacant	YES	Attitude Inc
Unit 3 The Quadrangle Centre	The Drift	IP3 9QR	Crow Environmental	X	
Unit 4 The Quadrangle Centre	The Drift	IP3 9QR	Service Force	X	
Unit 5 The Quadrangle Centre	The Drift	IP3 9QR	Send 4 it' & Portland Direct	X	
Unit 6 The Quadrangle Centre	The Drift	IP3 9QR	Clear Regeneration Ltd	YES	Vacant
Unit 7 The Quadrangle Centre	The Drift	IP3 9QR	Camilla Construction Ltd	X	
Unit 8 The Quadrangle Centre	The Drift	IP3 9QR	Mutual Media	X	
Unit 8 Ground Floor The Quadrangle Centre	The Drift	IP3 9QR	Jude Brady Foundation Charity (not previously recorded)		
Unit 9 The Quadrangle Centre	The Drift	IP3 9QR	Ellwood Electrical	X	Also BLT Direct
Unit 10 The Quadrangle Centre	The Drift	IP3 9QR	Covertec	X	
Unit 11 The Quadrangle Centre	The Drift	IP3 9QR	PJ Print	X	
Units 12-13 The Quadrangle Centre	The Drift	IP3 9QR	Rust and Kemp Builders	X	
Unit 14 The Quadrangle Centre	The Drift	IP3 9QR	Securus Storage Services	X	
Unit 15-16 The Quadrangle Centre	The Drift	IP3 9QR	P J Print	X	
Unit 17 The Quadrangle Centre	The Drift	IP3 9QR	Macmillan & Wright	X	
Unit 17a The Quadrangle Centre	The Drift	IP3 9QR	Nick Bourne	X	
Wolsey House, 2	The Drift	IP3 9QR	Snack Attack	X	
Wolsey House, 2	The Drift	IP3 9QR	Adrian P Keeble	X	
Wolsey House, 2	The Drift	IP3 9QR	O Cantinho	X	
Wolsey House, 2	The Drift	IP3 9QR	Lynden Property Company	X	
Wolsey House, 2	The Drift	IP3 9QR	ABC Mortgages	X	
Wolsey House, 2	The Drift	IP3 9QR	Hadleigh Road Industrial Estate Ltd	X	
Wolsey House, 2	The Drift	IP3 9QR	Acorn Company Management Ltd	X	
Wolsey House, 2	The Drift	IP3 9QR	Butterfly Magic	X	
Wolsey House, 2	The Drift	IP3 9QR	East Plumbing Maintenance Ltd	X	
Wolsey House, 2	The Drift	IP3 9QR	Wood 'n' Stuff	X	
Wolsey House, 2	The Drift	IP3 9QR	Ipswich Learning Centre	X	
Wolsey House, 2	The Drift	IP3 9QR	Abal Computer Training Ltd	YES	The Ark Gospel Church
Units 1-2 QM Industrial Park	The Drift	IP3 9QR	Anglian Pumping Services Ltd	X	
Unit 3 QM Industrial Park	The Drift	IP3 9QR	UPS - Universal Panels and Systems	X	
Unit 4 QM Industrial Park	The Drift	IP3 9QR	Personal Papers Ltd	YES	Cartrad
Unit 1 Altitude Business Park, 4	The Drift	IP3 9QN	Eclipse Sound & Light Ltd	X	
Unit 2 Altitude Business Park, 4	The Drift	IP3 9QN	Hammond Autoserv	X	
Unit 3 Altitude Business Park, 4	The Drift	IP3 9QN	Signs for you	X	
Unit 4 Altitude Business Park, 4	The Drift	IP3 9QN	484 Office Furniture Ltd (previously shown as vacant)	X	
Unit 5 Altitude Business Park, 4	The Drift	IP3 9QN	Dyno Rod	X	
Unit 6 Altitude Business Park, 4	The Drift	IP3 9QN	Vacant	X	
Unit 7 Altitude Business Park	The Drift	IP3 9QR	TC Body n Paint	X	
Unit 8 Altitude Business Park	The Drift	IP3 9QN	Vacant	X	
Unit 9 Altitude Business Park	The Drift	IP3 9QN	Vacant	X	
Unit10 Altitude Business Park	The Drift	IP3 9QN	Vacant	X	
Unit 11 Altitude Business Park	The Drift	IP3 9QN	Vacant	X	
Unit 12 Altitude Business Park	The Drift	IP3 9QN	Vacant not previously recorded)	X	
Unit 14 Altitude Business Park	The Drift	IP3 9QN	Hemingstone Services	X	
Unit 15 Altitude Business Park	The Drift	IP3 9QN	GT Mechanical Services Ltd	YES	Dyke's

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
Unit 16-17 Altitude Business Park	The Drift	IP3 9QN	East Anglian Wholesale Florist Ltd	X	
Unit 18 Altitude Business Park	The Drift	IP3 9QN	SIPTEC	YES	Vacant
Unit 19 Altitude Business Park	The Drift	IP3 9QN	Attitude Inc	X	
Unit 20 Altitude Business Park	The Drift	IP3 9QN	Vacant	X	
Unit 21 Altitude Business Park	The Drift	IP3 9QN	Vacant	YES	A P Lamp Distributors
8	The Drift	IP3 9QR	Scaffolding Great Britain Ltd	YES	Harsco Infrastructure
10	The Drift	IP3 9QR	Quinto Crane and Plant Hire	X	
12	The Drift	IP3 9QR	Bradmanns Commercial Vehicle Repairs	X	
14	The Drift	IP3 9QR	Pickfords Removals	YES	Charterlink
Alstons Furniture	Leslie Road	IP3 9QL	Alstons Furniture	YES	Vacant
2-6	Leslie Road	-	Vacant site (0.83 ha)	X	
10	Leslie Road	IP3 9PL	Vacant	X	
12	Leslie Road	IP3 9QL	RPS Transport (Ipswich) Ltd	X	
14	Leslie Road	IP3 9PL	MG Kerry	X	
1 Alstons Court	Leslie Road	IP3 9PL	Central Tyre	X	
2 Alstons Court	Leslie Road	IP3 9PL	Sodexo	X	
3 Alstons Court	Leslie Road	IP3 9PL	Alstons	YES	Vacant
4 Alstons Court	Leslie Road	IP3 9PL	Vacant	YES	Sonus Engineering Ltd
5 Alstons Court	Leslie Road	IP3 9PL	SRC Systems	X	
6 Alstons Court	Leslie Road	IP3 9PL	Previously combined with Unit 5	YES	Extreme Racing / M Smith
7 Alstons Court	Leslie Road	IP3 9PL	The Garden Builders	X	
8 Alstons Court	Leslie Road	IP3 9PL	Allpoints	YES	Vacant
9 Alstons Court	Leslie Road	IP3 9PL	Extreme Racing	YES	Granite Transformations
10 Alstons Court	Leslie Road	IP3 9PL	Bob Nicholls Motorcycle Spares	YES	Vacant
11 Alstons Court	Leslie Road	IP3 9PL	Kingdom Motorcycles	X	
12 Alstons Court	Leslie Road	IP3 9PL	Regan Autos	X	
13 Alstons Court	Leslie Road	IP3 9LL	S. Group Entertainment	YES	Vacant
14-15 Alstons Court	Leslie Road	IP3 9PL	Nacton Auto Electrics	X	
Former Crane's Factory site	Nacton Road	IP3 9QH	Vacant site (16.87ha within employment area - total vacant area 17.63ha)	YES	6,456 sq m sq m retail completed; 6,132 sq m retail with pp; <i>vacant site 10ha remaining for B class uses</i>

Vacant Units 15(11)

Vacant Plots 2 (2) - 10.83 ha

Figures in brackets are vacant units 2010-11

16. Ransomes Europark, Nacton Road

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
1 - 3, & 5	Bluestem Road	IP3 9RR	Masons Paper Co	X	
6	Bluestem Road	IP3 9RR	Parts Center	X	
8 and 10	Bluestem Road	IP3 9RR	Dowding and Mills Ltd	YES	Sulzer
11	Bluestem Road	IP3 9RR	Claydon Skip hire Ltd	X	
12	Bluestem Road	IP3 9RR	Hemisphere Freight Services	X	
12a	Bluestem Rd	IP3 9RT	John Grose	X	
13 - 17	Bluestem Road	IP3 9RR	Debach Enterprises / Hill Hire	X	
14	Bluestem Road	IP3 9RR	Simon Morris Ltd	X	
16	Bluestem Road	IP3 9RR	Greenshoots printers	YES	Vacant
16a	Bluestem Road	IP3 9RR	LEG t/a Red Rocket	YES	Autofast Fix.com.ltd
18	Bluestem Road	IP3 9RR	Plumbing Trade Supplies	X	
20	Bluestem Road	IP3 9RR	Reeves and Wright Ltd	X	
22	Bluestem Road	IP3 9RR	Ashe Converting Equipment	X	
1 Yale Business Park	19-21 Bluestem Road	IP3 9RR	Debach Enterprises	X	
2 Yale Business Park	19-21 Bluestem Road	IP3 9RR	Vacant	X	
3 Yale Business Park	19-21 Bluestem Road	IP3 9RR	Vacant	X	
4 Yale Business Park	19-21 Bluestem Road	IP3 9RR	R J Dean Plasterer	X	
5 - 6 Yale Business Park	19-21 Bluestem Road	IP3 9RR	Premier Repro and Print	X	
7 Yale Business Park	19-21 Bluestem Road	IP3 9RR	Vacant	X	
8 Yale Business Park	19-21 Bluestem Road	IP39RR	Vacant	X	
9 Yale Business Park	19-21 Bluestem Road	IP3 9RR	Securus Storage / Databond (Records Management)	X	
10 Yale Business Park	19-21 Bluestem Road	IP3 9RR	Michael Smy & Gordon Rodwell - 'Dignity Funerals'	X	
11 Yale Business Park	19-21 Bluestem Road	IP3 9RR	Eriks Service Centre and Worldwide	X	
12 Yale Business Park	19-21 Bluestem Road	IP3 9RR	Vacant	X	
13-15 Yale Business Park	19-21 Bluestem Road	IP3 9RR	John Parker Fixings	X	
30	Bluestem Road	IP3 9RR	Menzies Distribution / John Menzies plc	X	
34	Bluestem Road	IP3 9RR	RNLI	X	
1	Belfry Road	IP3 9RR	Carters	X	
23	Bluestem Road	IP3 9RR	UK Mail	X	
25	Bluestem Road	IP3 9RR	SEA Transport Ltd	X	
27	Bluestem Road	IP3 9RR	Vacant	YES	PV Kits Direct
29	Bluestem Road	IP3 9RR	Climate Centre	X	
31	Bluestem Road	IP3 9RR	NHS	X	
33	Bluestem Road	IP3 9RR	Bridges Logistics and Shield Shipping	X	
35	Bluestem Road	IP3 9RR	Shield Shipping Ltd	YES	Vacant
36	Bluestem Road	IP3 9RR	Notcutts Nurseries	X	
38	Bluestem Road	IP3 9RT	Pik-a-Pak	X	
2 & 4	Foxtail Road	IP3 9RT	Airspeed Tyres and Exhaust	X	
6 & 8	Foxtail Road	IP3 9RT	Suffolk Resprays/ Auto-Vision Windscreens	X	
10	Foxtail Road	IP3 9RT	Haven Garden Furniture	X	
12	Foxtail Road	IP3 9RT	Ipswich Wines and Beers	X	
14	Foxtail Road	IP3 9RT	Vacant	YES	Sail Medic
16	Foxtail Road	IP3 9RT	Ipswich Wines and Beers	X	
18 and 20	Foxtail Road	IP3 9RT	SIG Fixings	X	

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
22	Foxtail Road	IP3 9RT	Pipeline Centre	X	Pipe Centre
24	Foxtail Road	IP3 9RT	Plumb Base	X	
26	Foxtail Road	IP3 9RT	Volvo Truck & Bus	X	
Bentek House, 28	Foxtail Road	IP3 9RT	Bentek/Copy IT Digital	X	
30	Foxtail Road	IP3 9RT	Ipswich Plastics	X	
1	Foxtail Road	IP3 9RT	Vacant	X	
3 and 5	Foxtail Road	IP3 9RT	Royal Mail	X	
7	Foxtail Road	IP3 9RT	Screwfix	X	
9	Foxtail Road	IP3 9RT	Karl King Transport Ltd	X	
11	Foxtail Road	IP3 9RT	Karl King Transport Ltd	X	
13	Foxtail Road	IP3 9RT	Karl King Transport Ltd	X	
15	Foxtail Road	IP3 9RT	Karl King Transport Ltd	X	
32	Foxtail Road	IP3 9BE	John Grose	X	
34	Foxtail Road	IP3 9RT	Profoil Systems Ltd	X	
1	Bermuda Road	IP3 9RU	Plumb City	X	
2	Bermuda Road	IP3 9RU	Dudley Office Supplies	YES	Crafty Crocodiles
3	Bermuda Road	IP3 9RU	Crafty Crocodiles	YES	Plas-u-fix
4	Bermuda Road	IP3 9RU	Bartrum Mowers	X	
5	Bermuda Road	IP3 9RU	Vacant	YES	Crafty Crocodiles
6	Bermuda Road	IP3 9RU	The Barnes Group Ltd	X	
7	Bermuda Road	IP3 9RU	The Bed Factory / Carpet 1st	X	
8	Bermuda Road	IP3 9RU	Barnes	X	
9	Bermuda Road	IP3 9RU	East Anglian Wholesale Florists Ltd	YES	Barnes
11	Bermuda Road	IP3 9RU	Foskers	X	
2 (NatWest House)	The Sandlings	IP3 9YY	National Westminster Bank	X	
1 K Line House	West Road	IP3 9SX	K Line Europe Ltd	X	
2 K Line House	West Road	IP3 9SX	Kings Coffee House and Sandwich Bar	YES	Vacant
3 K Line House	West Road	IP3 9SX	Axter	X	
4A K Line House	West Road	IP3 9SX	Alton Windows (IPS) Ltd	YES	Integrated Fostering Services
4B K Line House	West Road	IP3 9SX	Not previously recorded - Old Hat		
5 K Line House	West Road	IP3 9SX	1st Hydroponics	X	
6 K Line House	West Road	IP3 9SX	Vacant	YES	Attitude Inc
7 K Line House	West Road	IP3 9SX	Vacant	YES	Model Signage Solutions
8 K Line House	West Road	IP3 9SX	The Window Film Centre	X	
9 K Line House	West Road	IP3 9SX	K' Line Europe Ltd	X	
1	Alpha Terrace, West Rd	IP3 9SX	Ocean World Lines Ltd	YES	Kings Coffee House
2	Alpha Terrace, West Rd	IP3 9SX	Ocean World Lines Ltd	YES	Ashton Design Company
3	Alpha Terrace, West Rd	IP3 9SX	Concept Design Services Ltd	X	
4	Alpha Terrace, West Rd	IP3 9SX	Deben Diagnostics Ltd	X	
5	Alpha Terrace, West Rd	IP3 9SX	Zarges	X	
6	Alpha Terrace, West Rd	IP3 9SX	Morgan Woods & Absolute Rentals	X	
7	Alpha Terrace, West Rd	IP3 9SX	Focus Photography	YES	Lifetime Financial Solutions
1	Beta Terrace, West Rd	IP3 9SX	Chubb	X	
2	Beta Terrace, West Rd	IP3 9SX	Vacant	YES	Commercial Finance Brokers CFB (UK)
3	Beta Terrace, West Rd	IP3 9SX	Alchemy Wines Ltd	X	
4	Beta Terrace, West Rd	IP3 9SX	Home Instead Senior Care	X	
5	Beta Terrace, West Rd	IP3 9SX	Strand Freight Ltd	X	
6	Beta Terrace, West Rd	IP3 9SX	IRS	YES	Alton Windows Ltd

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
7	Beta Terrace, West Rd	IP3 9SX	KG Tech Services	YES	Vacant
8	Beta Terrace, West Rd	IP3 9SX	Chubb	X	
9	Beta Terrace, West Rd	IP3 9SX	David Saxby	YES	Vacant
10	Beta Terrace, West Rd	IP3 9SX	David Saxby	YES	Vacant
11	Beta Terrace, West Rd	IP3 9SX	Desktop Training	X	
12	Beta Terrace, West Rd	IP3 9SX	Labels Plus Ltd	X	
13	Beta Terrace, West Rd	IP3 9SX	IRS	YES	Glass & Metal Designs
14	Beta Terrace, West Rd	IP3 9SX	RIF Worldwide	X	
Conifer House	Gamma Terrace, West Rd	IP3 9SX	Swift Telecom Ltd	X	
1	Gamma Terrace, West Rd	IP3 9SX	Vacant	YES	Westminster Recliners
2	Gamma Terrace, West Rd	IP3 9SX	Vacuum Reflex	YES	Vacant
3	Gamma Terrace, West Rd	IP3 9SX	Fairs and Baker Ltd	X	
4	Gamma Terrace, West Rd	IP3 9SX	Vacant	YES	Universal Asset Protection
4a	Gamma Terrace, West Rd	IP3 9SX	D4 Health, D4 Date	X	
5	Gamma Terrace, West Rd	IP3 9SX	Digi Bee	X	
5a	Gamma Terrace, West Rd	IP3 9SX	Previously combined with Unit 5		Provident Personal Credit
6	Gamma Terrace, West Rd	IP3 9SX	Pearson Financial	X	
6a	Gamma Terrace, West Rd		Previously combined with Unit 6		QDOS Communications Ltd
7	Gamma Terrace, West Rd	IP3 9SX	Innate Management Systems Ltd	YES	Mencap
7a	Gamma Terrace, West Rd	IP3 9SX	Marexport	YES	Emmerson Accountants
8	Gamma Terrace, West Rd	IP3 9SX	Asset Monitoring Solutions Ltd	X	
9 (1st Floor)	Gamma Terrace, West Rd	IP3 9SX	Drummand Park Ltd	X	
9a (Ground Floor)	Gamma Terrace, West Rd	IP3 9SX	Penny Lane Computers	X	
10	Gamma Terrace, West Rd	IP3 9SX	Ultra Glow	X	
11	Gamma Terrace, West Rd	IP3 9SX	Digital Copier Systems (Eastern)Ltd	X	
12	Gamma Terrace, West Rd	IP3 9SX	Digital Copier Systems (Eastern)Ltd	X	
1a	Delta Terrace, West Rd	IP3 9SX	Not previously recorded - Vacant	YES	Electricity Alliance
1b	Delta Terrace, West Rd	IP3 9SX	Passion Media	YES	Vacant
2a (Ground Floor)	Delta Terrace, West Rd	IP3 9SX	Print4U	X	
2b (First Floor)	Delta Terrace, West Rd	IP3 9SX	Electricity Alliance	X	
3 and 3a	Delta Terrace, West Rd	IP3 9SX	XS Platforms	X	
4 (Ground Floor)	Delta Terrace, West Rd	IP3 9SX	NIS Ltd	YES	SS Facilities
4a	Delta Terrace, West Rd	IP3 9SX	Vacant	X	
5	Delta Terrace, West Rd	IP3 9SX	Giles Insurance Brokers	X	
6	Delta Terrace, West Rd	IP3 9SX	Waste Recycling Group	YES	FCC Environment
7 a & b	Delta Terrace, West Rd	IP3 9SX	Harmoni	X	
8 (Ground Floor)	Delta Terrace, West Rd	IP3 9SX	Kiln Regional Underwriting Ltd	X	
9	Delta Terrace, West Rd	IP3 9SX	Ashton Design Company	YES	Care UK
10 - 11a	Delta Terrace, West Rd	IP3 9SX	The Ferns / SPA	X	
12	Delta Terrace, West Rd	IP3 9SX	St Elizabeth Hospice	YES	South East Health Ltd
12a	Delta Terrace, West Rd	IP3 9SX	St Elizabeth Hospice	YES	South East Health Ltd
14a	Delta Terrace, West Rd	IP3 9SX	The Training Experts	YES	Vacant
14	Delta Terrace, West Rd	IP3 9SX	AA Drivetech	X	
15	Delta Terrace, West Rd	IP3 9SX	Crane Building Services & Utilities	X	
Epsilon House	West Road	IP3 9SX	Conference Centre and office suites	X	Multiple occupiers - some units vacant
Omega House now combined into Epsilon House	West Road	IP3 9SX	Conference Centre and office suites	X	Multiple occupiers - some units vacant

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
Crane House	West Road	IP3 9SX	Crane	X	
Stanley House	West Road	IP3 9SX	Woodbridge Engineering Co Ltd	X	
2 and 6	Central Avenue	IP3 9SL	CINRAM	X	
7	Central Avenue	IP3 9QG	Ransomes Jacobsen	X	
8-16	Central Avenue	IP3 9SL	Vacant land (2.36ha)	X	
9	Central Avenue	IP3 9SL	Brinor Warehousing & Distribution Ltd	X	
11	Central Avenue	IP3 9SL	GMA Warehousing and Transport	X	
13	Central Avenue	IP3 9SL	GMA Warehousing and Transport	YES	European Warehousing
26	Central Avenue	IP3 9SL	Sea Transport Ltd	YES	Cardinal Maritime
28	Central Avenue	IP3 9SL	Sea Transport Ltd	X	
30	Central Avenue	IP3 9SL	Parcel Force	X	
Site K1	Wentworth Road	IP3 9SW	Vacant land (0.88ha)	X	
Site K3	Wentworth Road	IP3 9SW	Vacant land (0.36ha)	X	
1	Wentworth Road	IP3 9SW	Buildbase	X	
S&P House, 1a	Wentworth Road	IP3 9SW	Soler and Palau	X	
3	Wentworth Road	IP3 9SW	Driving Test Centre	X	
5	Wentworth Road	IP3 9GU	Henbrandt – The Harlequin Brand	X	
Adjacent 5 (IP/06/00022/REM)	Wentworth Road	IP3 9SJ	Vacant land (1.11ha) planning permission part implemented	X	
6	Wentworth Road	IP3 9SW	Home Store Self Storage	X	
IP/08/00504/FUL	Land opposite 21 The Havens		Vacant land (0.81ha)	YES	Building completed but not yet occupied
1	Edison Close	IP3 9GU	Vacant	X	
3	Edison Close	IP3 9GU	Eurocell	X	
5	Edison Close	IP3 9GU	Vacant	X	
7	Edison Close	IP3 9GU	CJ Electrical Elements	X	
2	Edison Close	IP3 9GU	Medlock Electrical Distributor & Control Gear Distributors	X	
21	The Havens	IP3 9SJ	Makro	X	
1 Melford Court, 4	The Havens	IP3 9SJ	Jardine, Lloyd Thompson (JLT)	YES	Vacant
2 Melford Court, 4	The Havens	IP3 9SJ	Ansaback	X	
Freehold House, 6-8	The Havens	IP3 9SJ	Ipswich Building Society	X	
10 (Meditate House)	The Havens	IP3 9SJ	MSC Shipping	X	
11	The Havens	IP3 9SJ	David Lloyd	X	
15	The Havens	IP3 9SJ	Nidera	X	
16	The Havens	IP3 9SJ	PKF Accountants/ Landex	X	
18	The Havens	IP3 9SJ	KDM and Svensk Homes	X	
20	The Havens	IP3 9SJ	Allport	X	
22	The Havens	IP3 9SJ	Allport	X	
24 –28	The Havens	IP3 9SJ	RBS	X	
17	The Havens		Vacant land (0.50ha)	YES	Fire Station
Site I	The Havens		Vacant land (2.18ha, of which 0.50ha covered by IP/10/00992/FPC - Fire Station) - balance 1.68ha	X	
30	The Havens	IP3 9SJ	Lancaster Group Mercedes Benz / Smart Car	X	
32	The Havens	IP3 9SJ	Haven Power	X	
IP/05/00241/FUL	The Havens		Vacant land (0.77ha) planning permission part implemented	X	
Site F	The Havens		Vacant land (1.71ha)	X	
Vacant land	Lytham Road		Vacant land (1.60ha)	X	

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
1	Augusta Close	IP3 9SS	Ipswich Toyota	X	
3	Augusta Close	IP3 9SS	The Swallow (Brewer's Fayre Public House and Restaurant)	X	
Premier Inn, 3	Augusta Close	IP3 9SS	Premier Inn	X	
2	Augusta Close	IP3 9SS	Vauxhall Car Sales	X	
4	Augusta Close	IP3 9SS	Marshall Kia Chevrolet	X	
1 Basepoint Centre	70 The Havens	IP3 9BF	Finance East Ltd	X	
2 Basepoint Centre	70 The Havens	IP3 9BF	Go Tankers (GT Transport Ltd)	X	
3 Basepoint Centre	70 The Havens	IP3 9BF	Ikon Training Ltd	X	
4 Basepoint centre	70 The Havens	IP3 9BF	Ruskim Seafoods	X	
5 Basepoint centre	70 The Havens	IP3 9BF	Menta	YES	DRAX
6 Basepoint centre	70 The Havens	IP3 9BF	Training Room	YES	Agile Technical Solutions
7 Basepoint centre	70 The Havens	IP3 9BF	Equity Estates Projects Ltd	X	
8 Basepoint centre	70 The Havens	IP3 9BF	Willi Betz UK Ltd	YES	Mallam Consultancy Ltd
9 Basepoint centre	70 The Havens	IP3 9BF	Virya Technologies	YES	Chase Resources Ltd
10 Basepoint centre	70 The Havens	IP3 9BF	Netphobia Ltd	YES	Efficacy Solutions Ltd
11 Basepoint centre	70 The Havens	IP3 9BF	Neutrino Technology	YES	Above & Beyond Care Ltd
12 Basepoint centre	70 The Havens	IP3 9BF	Thor Systems Ltd	X	
13 Basepoint centre	70 The Havens	IP3 9BF	Premier Sport (Team Players) Ltd	YES	Dunblue Ltd
14 Basepoint centre	70 The Havens	IP3 9BF	Simple Click	YES	Leftcore Technologies Ltd
15 Basepoint centre	70 The Havens	IP3 9BF	We Buy Any Car	YES	LSM Brickwork Ltd
16 Basepoint centre	70 The Havens	IP3 9BF	Vacant	YES	Clarifi Consulting
17 Basepoint centre	70 The Havens	IP3 9BF	Whitethorn Logistics Ltd	YES	Sea Kargo Ltd
18 Basepoint centre	70 The Havens	IP3 9BF	Varega Ltd	YES	Virya Technologies
19 Basepoint centre	70 The Havens	IP3 9BF	Go Tankers (GT Transport Ltd)	X	
20 Basepoint centre	70 The Havens	IP3 9BF	Go Tankers (GT Transport Ltd)	X	
21 Basepoint centre	70 The Havens	IP3 9BF	Anthony Morris Design & Marketing	X	
22 Basepoint centre	70 The Havens	IP3 9BF	Claro Solutions	X	
23 Basepoint centre	70 The Havens	IP3 9BF	iMarketing Ltd	YES	Brian Quinton
24 Basepoint centre	70 The Havens	IP3 9BF	Efficacy Solutions Ltd	X	Seven Social Care
25 Basepoint centre	70 The Havens	IP3 9BF	QDOS Communications Ltd	YES	Suffolk Careline / Community Voice Ltd
26 Basepoint centre	70 The Havens	IP3 9BF	QDOS Communications Ltd	YES	Suffolk Careline / Community Voice Ltd
27 Basepoint centre	70 The Havens	IP3 9BF	iMarketing Ltd	X	
28 Basepoint centre	70 The Havens	IP3 9BF	Drax Power	YES	Simpleclick
29 Basepoint centre	70 The Havens	IP3 9BF	Elementalle	X	
30 Basepoint centre	70 The Havens	IP3 9BF	Meeting Room	YES	Appicology
31 Basepoint centre	70 The Havens	IP3 9BF	Business Nanny	X	
32 Basepoint centre	70 The Havens	IP3 9BF	Tour-Smart Ltd	YES	East Suffolk Hypnotherapy
33 Basepoint centre	70 The Havens	IP3 9BF	JK & F Goldstein Ltd	X	
34 Basepoint centre	70 The Havens	IP3 9BF	RB Media Ltd (Ruffles & Barnes)	YES	Langham Group
35 Basepoint centre	70 The Havens	IP3 9BF	Identity Web Design Ltd	X	
36 Basepoint centre	70 The Havens	IP3 9BF	Credo Financial Solutions	YES	Miller Wash Associates LLP
37 Basepoint centre	70 The Havens	IP3 9BF	Boleyn Events Ltd	X	Langham Group
38 Basepoint centre	70 The Havens	IP3 9BF	Vacant	YES	Suffolk Careline / Community Voice Ltd

Unit	Address	Post Code	Occupant 2011	Change of Occupant?	New Occupant 2012
39 Basepoint centre	70 The Havens	IP3 9BF	Varega Ltd	YES	Safety Critical Communications
40 Basepoint centre	70 The Havens	IP3 9BF	Wesselton Associates	X	
41 Basepoint centre	70 The Havens	IP3 9BF	Wesselton Associates	X	
42 Basepoint centre	70 The Havens	IP3 9BF	St Dunstan's	X	Blind Veterans UK
43 Basepoint centre	70 The Havens	IP3 9BF	Spence Johnson Ltd	X	
44 Basepoint centre	70 The Havens	IP3 9BF	Pen & Case Assoc Ltd	YES	Miller Wash Associates LLP
45 Basepoint centre	70 The Havens	IP3 9BF	Tilston Phillips Magazines Ltd	YES	Varega Ltd
46 Basepoint centre	70 The Havens	IP3 9BF	Langham Group	YES	Jeremy Stewart Chartered Accountants
47 Basepoint centre	70 The Havens	IP3 9BF	Seebri Design	YES	Section Design
48 Basepoint centre	70 The Havens	IP3 9BF	Rubious	X	
53 Basepoint Centre	70 The Havens	IP3 9BF	<i>Vacant</i>	YES	Pime 4 Print Ltd
54 Basepoint Centre	70 The Havens	IP3 9BF	Bluetree Services Ltd	YES	Vacant
55 Basepoint Centre	70 The Havens	IP3 9BF	Vacant	X	
56 Basepoint Centre	70 The Havens	IP3 9BF	Zest Telecom	YES	Geosphere Env Ltd
57 Basepoint Centre	70 The Havens	IP3 9BF	Cargo labels Ltd	YES	Vacant
58 Basepoint Centre	70 The Havens	IP3 9BF	Premier Sports	YES	Prefect
59 Basepoint Centre	70 The Havens	IP3 9BF	The Studio	YES	Colin Ascot
60 Basepoint Centre	70 The Havens	IP3 9BF	Half Moon Foods Ltd	X	
61 Basepoint Centre	70 The Havens	IP3 9BF	Clarifi Consulting Ltd	YES	The Space
62 Basepoint Centre	70 The Havens	IP3 9BF	Refresh Wellness	X	
63 Basepoint Centre	70 The Havens	IP3 9BF	Premier electrical	YES	Russel Freight International
64 Basepoint Centre	70 The Havens	IP3 9BF	Pro Signs and Graphics	X	
65 Basepoint Centre	70 The Havens	IP3 9BF	Table Angels	YES	PA Centre Ipswich Sound Solutions
66 Basepoint Centre	70 The Havens	IP3 9BF	Ipswich Fitness	X	
67a & b Basepoint Centre	70 The Havens	IP3 9BF	Nnable & Haven Power	X	
<i>New units added in 2012 monitoring report (surveyed October 2012)</i>					
68 Basepoint Centre	70 The Havens	IP3 9BF	Seven Social Care		
69 Basepoint Centre	70 The Havens	IP3 9BF	BM Tankering		
70 Basepoint Centre	70 The Havens	IP3 9BF	Treter Bacon		
71 Basepoint Centre	70 The Havens	IP3 9BF	Paul Smith Design Services Ltd		
72 Basepoint Centre	70 The Havens	IP3 9BF	Yellow Jelly & Partners		
73 Basepoint Centre	70 The Havens	IP3 9BF	Jane Goodchild Ltd		
74 Basepoint Centre	70 The Havens	IP3 9BF	Biglitttle.Pixel		
75 Basepoint Centre	70 The Havens	IP3 9BF	RB Media Ltd (Ruffles & Barnes)		
76 Basepoint Centre	70 The Havens	IP3 9BF	Credo Financial Solutions Ltd		

Vacant Units 22 (24)
Vacant Plots 8 (9) - 10.47 ha
Figures in brackets are for vacant units 2010-11