

# MONTHLY INVENTORY SHEET

Site: **Fircroft**  
Machine: **Bowe Passat P300**

Month and year: **July 11**

Week ending / Week No.

2/7	9/7	16/7	23/7	30/7
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Weight of work processed (kg)

					Monthly Total Weight (kg)
					<b>a</b>
75	103	113	135	121	547

Solvent used (litres)

					Monthly Total (litres)
					<b>c</b>
1	1	3	3	3	11

Estimated still residue for month (litres)

<b>d</b>	<b>8</b>
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Note: Estimate the amount of residue collected so that a draft solvent usage figure can be obtained. You will need to adjust this figure from time to time so that the total for the year corresponds to your waste collection transfer notes.

Still type / Allowance factor

		Waste Allowance Factor	Total	Allowance
Method of still cleaning		<b>e</b>	<b>d</b>	<b>f</b> = e × d
Manual rake out		0.15	0	0
Pumped out	x	0.6	8	4.8

Nominal Monthly Solvent Use	(litres)	<b>g = c - f</b>	<b>6.2</b>
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Solvent emission calculation

Type of Solvent		Factor: specific gravity of solvent	Weight of work / litre of solvent	Solvent emitted (should be 20g/kg or less)	Weight of solvent used
		(g/l)	(kg / l)	g / kg	(kg)
		<b>h</b>	<b>j</b> = a ÷ g	<b>k</b> = h ÷ j	<b>b</b> = g × (h ÷ 1000)
Perc	x	1600	<b>88.23</b>	<b>18.14</b>	<b>9.92</b>
Siloxane		970			
Hydrocarbon		970			
Other					

Solvent Usage Check : **OK**

# MONTHLY INVENTORY SHEET

Site: **Fircroft**  
Machine: **Bowe Passat P300**

Month and year: **Aug 11**

Week ending / Week No.

6/8	13/8	20/8	27/8	
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Weight of work processed (kg)

					Monthly Total Weight (kg)
					<b>a</b>
85	68.5	60.5	109		323

Solvent used (litres)

					Monthly Total (litres)
					<b>c</b>
1	2	2	2		7

Estimated still residue for month (litres)

<b>d</b>	<b>6</b>
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Note: Estimate the amount of residue collected so that a draft solvent usage figure can be obtained. You will need to adjust this figure from time to time so that the total for the year corresponds to your waste collection transfer notes.

Still type / Allowance factor

		Waste Allowance Factor	Total	Allowance
Method of still cleaning		<b>e</b>	<b>d</b>	<b>f</b> = e × d
Manual rake out		0.15	0	0
Pumped out	x	0.6	6	3.6

Nominal Monthly Solvent Use	(litres)	<b>g = c - f</b>	<b>3.4</b>
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Solvent emission calculation

Type of Solvent		Factor: specific gravity of solvent	Weight of work / litre of solvent	Solvent emitted (should be 20g/kg or less)	Weight of solvent used
		(g/l)	(kg / l)	g / kg	(kg)
		<b>h</b>	<b>j</b> = a ÷ g	<b>k</b> = h ÷ j	<b>b</b> = g × (h ÷ 1000)
Perc	x	1600	95.00	16.84	5.44
Siloxane		970			
Hydrocarbon		970			
Other					

Solvent Usage Check : **OK**



# MONTHLY INVENTORY SHEET

Site: **Fircroft**  
Machine: **Bowe Passat P300**

Month and year: **Sept 11**

Week ending / Week No.

3/9	10/9	17/9	24/9	
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Weight of work processed (kg)

					Monthly Total Weight (kg)
					<b>a</b>
102	94	122	61		379

Solvent used (litres)

					Monthly Total (litres)
					<b>c</b>
1	3	2	4		10

Estimated still residue for month (litres)

<b>d</b>	<b>8</b>
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Note: Estimate the amount of residue collected so that a draft solvent usage figure can be obtained. You will need to adjust this figure from time to time so that the total for the year corresponds to your waste collection transfer notes.

Still type / Allowance factor

		Waste Allowance Factor	Total	Allowance
Method of still cleaning		<b>e</b>	<b>d</b>	<b>f</b> = e × d
Manual rake out		0.15	0	0
Pumped out	x	0.6	8	4.8

Nominal Monthly Solvent Use	(litres)	<b>g = c - f</b>	<b>5.2</b>
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Solvent emission calculation

Type of Solvent		Factor: specific gravity of solvent	Weight of work / litre of solvent	Solvent emitted (should be 20g/kg or less)	Weight of solvent used
		(g/l)	(kg / l)	g / kg	(kg)
		<b>h</b>	<b>j</b> = a ÷ g	<b>k</b> = h ÷ j	<b>b</b> = g × (h ÷ 1000)
Perc	x	1600	72.88	21.95	8.32
Siloxane		970			
Hydrocarbon		970			
Other					

Solvent Usage Check : **PROBLEM**