Connor Bassions IPSWICH BORGUS - GOUNGE. 308 Stapper Drive (PSWWW SUFFACE 1029(1 VARUNA MODER 14/1/2016 al Year aus Climate levy reports Enclaud () () () () Bes Regals Som with. Lennox Borscons

ANNUAL INVENTORY SHEET - SOLVENT MANAGEMENT PLAN - SINGLE MACHINE

Month and Year	Monthly weight of work processed	Monthly weight of solvent used	Monthly solvent emitted per kg of work processed	Estimated still residue
				(Use this to check the total for each method of still cleaning against your waste collection
	D	•	l = b x 1000 / a	necessary to correspond)
	(kg)	(kg)	(g / kg)	(litres)
Nov-15			12,81	15.00
Dec-15	1,032.60			
Jan-16	1,172.50			
Feb-16	1,034.00	17.83		
Mar-16	1,093.00	19,21		
Apr-16	1,360.60	19.57	14.38	
May-16	1,574.90	19.67		
Jun-16	1,342.20	19.45		
Jul-16	1,162.81	16.95	14.58	
Aug-16	1,332.70	19.59		
Sep-16	995.40	18.52	18,61	12.00
Oct-16	1,121.40	17.58	15.68	12.00
Annual totals	14,721.41	222.35		156.00
	n	= Total b		
Annual Spot Cleaning Correction Factor (see Note 2):		Total annual weight of solvent used		Annual total of solvent emitted per
m		ō		q
(kg)		= Total b + m		= p x 1000 / a
3.33	[52]	(kg) 225.68		(g / kg) 15.33
Weight of work required to comply with regulations (kg):	11,284.00			For compliance the "Annual result" should be 20 or less

Lennox Belstead Site:

Machine:

Week ending/Week No:

			A F 14 0/2004 G	22/10/2016	
	04/40/0046	08/10/2016	15/10/2016	22110/2010	
ı	01/10/2016	00/10/2010			

Weight of work processed (kg)

Monthly Total Weight (kg)

Weight of work processed (kg)	а
234.10 294.40 304.00 28	88.90 1,121.40
201.10	Monthly Total

(Litres) Solvent used (litres) 9.50 2.50 2.50 2.50 2.00

Estimated still residue for month (litres)

12.00

Month and year: Oct-16

Note: Estimate the amount of residue collected so that a draft solvent usage figure can be obtained. You will need to adjust this figure from time to time so that the total for the year corresponds to your waste collection transfer notes.

Still type / Allowance factor

	Waste Allowance factor		
	е	d	f = e x d
	0.15	12.00	1.8
Manual rake out	0.6		0.0

		the second secon	
	T		7.701
L Caluant Llea	(litres)	g = c-1	1,10
Nominal Monthly Solvent Use	(

Solvent emission calculation

Type of solvent	Factor: Specific gravity of solvent (g/l)	Weight of work / litre of solvent (kg / l) j = a / g	Solvent emitted g / kg	Weight of solvent used (kg) b = g x (h / 1000)
	1600	145.64	10.99	
Perc	970			0.00
Siolocane	970	The second secon	0.00	0.00
Hydrocarbon Other	310	0.00		0.00

Lennox Belstead Site:

Machine:

Month and year: Sep-16

Week ending/Week No:

	the state of the s	1 - 1 - 0 10 0 10	24/09/2016	- 1
	10/09/2016	17/09/2016	/4/U9///U10L	
03/09/2016	10/09/2016	17/03/20101	Z-TI QUIALUTU	كنسيب
1 11.5/05/20101	10100120101			

Monthly Total Weight (kg)

Monthly Total

Weight of work process	ed (kg)			a
213.30	239.70	259.40	283.00	995.40

(Litres) Solvent used (litres) Ç 9.00 2.50 2.50 2.00 2.00

Estimated still residue for month (litres)

12.00 d

Note: Estimate the amount of residue collected so that a draft solvent usage figure can be obtained. You will need to adjust this figure from time to time so that the total for the year corresponds to your waste collection transfer notes.

Still type / Allowance factor

<u> </u>	aste Allowance factor		
	е	d	f = e x d
	0.15	12.00	1.80
Manual rake out Pumped out	0.6		0.00

7.20 g = c - fNominal Monthly Solvent Use (litres)

Solvent emission calculation

Type of	solvent	Factor: Specific gravity of solvent (g/l)	Weight of work / litre of solvent (kg / i) j = a / g	Solvent emitted g / kg	Weight of solvent used (kg) b = g x (h / 1000)
		1600	138.25	11.57	18.52
Perc		970			
Siolocane		970	The second secon	0.00	
Hydrocarbon Other			0.00	0.00	0.00

Lennox Beistead Site:

Machine:

Week ending/Week No:

Month and year: Aug-16

30/07/2016	06/08/2016	13/08/2016	20/08/2016	27/08/2016

Weight of work processed (kg)

Monthly Total Weight (kg)

Weight of work processed (kg)	a
213.60 327.60 244.00 257.50	290.00 1,332.70

Solvent used (litres)

Monthly Total (Litres)

Solvent used (litres)	C
2.00 2.50 2.50 2.50 2.50	12.00
2.00	

Estimated still residue for month (litres)

12.00 d

Note: Estimate the amount of residue collected so that a draft solvent usage figure can be obtained. You will need to adjust this figure from time to time so that the total for the year corresponds to your waste collection transfer notes.

Still type / Allowance factor

	Waste Allowance factor		E
	е	d	f = e x d
	0.15	12.00	1.80
Manual rake out Pumped out	0.6		0.0

r unipod out			
Nominal Monthly Solvent Use	(litres)	g = c - f	10.20

Solvent emission calculation

Type of solvent	Factor: Specific gravity of solvent (g/l)	Weight of work / litre of solvent (kg / i) j = a / g	Solvent emitted g / kg	Weight of solvent used (kg) b = g x (h / 1000)
	1600	130.68		
Perc	970		0.00	0.00
Siolocane	970			0.00
Hydrocarbon Other	970	0.00		0.00

Site: Lennox Belstead

Machine:

Week ending/Week No:

Month and year: Jul-16

Fices ending wood is					
02/07/2016	09/07/2016	16/07/2016	23/07/2016		
Weight of work proce	essed (ka)				Monthly Total Weight (kg)
Meight of Mork brook	, , , , , , , , , , , , , , , , , , ,				a
314.90	307.20	273.01	267.70		1,162.81
					Monthly Total (Litres)
Solvent used (litres)					C
2.50	2.50	2.50	2.00		9.50
Estimated still residu	ue for month (litr	es)		d	12.00

Note: Estimate the amount of residue collected so that a draft solvent usage figure can be obtained. You will need to adjust this figure from time to time so that the total for the year corresponds to your waste collection transfer notes.

Still type / Allowance factor

Manual rake out 0.15 12.00 1.		Waste Allowance factor		
Manual rake out		е	d	f = e x d
Imanual take out		0.15	12.00	1.80
rumped out	Pumped out			0.00

Solvent emission calculation

Type of solvent	Factor: Specific gravity of solvent (g/l)	Weight of work / litre of solvent (kg / l) j = a / g	Solvent emitted g / kg	Weight of solvent used (kg) b = g x (h / 1000)
Perc	1600	151.01		
Siolocane	970			
Hydrocarbon Other	970	0.00		

Site: Lennox Beistead

Machine:

Month and year: Jun-16

Week ending/Week No:

_			40/00/0040	25/06/2016	
	<i>^ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \</i>	11/06/2016	18/06/2016	Z0/U0/ZU 101	
	04/06/2016	11/00/2010	10/00/2010	20.00.20	

Weight of work processed (kg)

Monthly Total Weight (kg)

troight or train process	(-3)			a
349.00	324.90	331.40	336.90	1,342.20

Monthly Total (Litres)

Solvent used (litres)

3.00 3.00 3.00 3.00 12.00

Estimated still residue for month (litres)

d 12.00

Note: Estimate the amount of residue collected so that a draft solvent usage figure can be obtained. You will need to adjust this figure from time to time so that the total for the year corresponds to your waste collection transfer notes.

Still type / Allowance factor

	Waste Allowance factor		
	е	d	$f = e \times d$
Manual rake out	0.15	12.00	1.80
Pumped out	0.6		0.00

			40.201
INI	itres) l 💃	DI=C-↑ I	10.201
Nominal Monthly Solvent Use (1	10 (3)	<u> </u>	

Solvent emission calculation

Type of solvent	Factor: Specific gravity of solvent		Solvent emitted	Weight of solvent used
	(g/l)	(kg / l)	g/kg	(kg)
	h	j = a/g	k = h / j	$\mathbf{b} = \mathbf{g} \times (\mathbf{h} / 1000)$
Perc	1600	131.59	12.16	
Siolocane	970	0.00	0.00	
Hydrocarbon	970	0.00	0.00	
Other		0.00	0.00	0.00